



# **STIC Search Report**

## **Biotech-Chem Library**

**STIC Database Tracking Number: 146255**

**TO: Kahsay Habte**  
**Location: 5c15/c18**  
**Art Unit: 1624**  
**Wednesday, March 02, 2005**

**Case Serial Number: 10/716027**

**From: Noble Jarrell**  
**Location: Biotech-Chem Library**  
**Rem 1B71**  
**Phone: 272-2556**

**Noble.jarrell@uspto.gov**

### **Search Notes**

=> d his

(FILE 'HOME' ENTERED AT 10:06:58 ON 02 MAR 2005)

FILE 'HCAPLUS' ENTERED AT 10:07:07 ON 02 MAR 2005

L1 1 US20040152701/PN  
E IN2002-MAS898/AP,PRN

FILE 'REGISTRY' ENTERED AT 10:07:59 ON 02 MAR 2005

FILE 'HCAPLUS' ENTERED AT 10:08:01 ON 02 MAR 2005  
L2 TRA L1 1- RN : 3 TERMS

FILE 'REGISTRY' ENTERED AT 10:08:01 ON 02 MAR 2005  
L3 3 SEA L2

FILE 'WPIX' ENTERED AT 10:08:06 ON 02 MAR 2005

L4 1 US20040152701/PN  
E IN2002-MAS898/AP,PRN

=> b hcap

FILE 'HCAPLUS' ENTERED AT 10:08:42 ON 02 MAR 2005

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FILE COVERS 1907 - 2 Mar 2005 VOL 142 ISS 10

FILE LAST UPDATED: 1 Mar 2005 (20050301/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> d all 11

L1 ANSWER 1 OF 1 HCAPLUS COPYRIGHT 2005 ACS on STN

AN 2004:633285 HCAPLUS

DN 141:162476

ED Entered STN: 06 Aug 2004

TI Novel anhydrous crystalline form of Levofloxacin and process for its preparation

IN Reddy, Manne Satyanarayana; Eswaraiah, Sajja; Reddy, Koppera Ravinder;

Reddy, Maram Reddy Sahadeva; Prakash, Pitta Jaya

PA Reddy's Laboratories Limited, India; Reddy's Laboratories, Inc.

SO U.S. Pat. Appl. Publ.. 6 pp.

CODEN: USXXCO

DT Patent

LA English

IC ICM A61K031-58

ICS C07D491-02

NCL 514230500; 544105000

CC 63-8 (Pharmaceuticals)

Section cross-reference(s): 28

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	US 2004152701	A1	20040805	US 2003-716207	20031118 <--
PRAI	IN 2002-MA898	A	20021202		

CLASS

PATENT NO.	CLASS	PATENT FAMILY CLASSIFICATION CODES
US 2004152701	ICM	A61K031-58
	ICS	C07D491-02
	NCL	514230500; 544105000
US 2004152701	ECLA	C07D498/04+265C+221C <--

AB A process for the preparation of an anhydrous crystalline form of an antimicrobial agent Levofloxacin comprises the condensation of N-methyl-piperazine with S(-)-9,10-difluoro-7-oxo-2,3-dihydro-7H-pyrido[1,2,3-de]-[1,4]-benzoxazine-6-carboxylic acid in acetonitrile followed by distillation of solvent to afford the residue, the resultant residue is refluxed with toluene and the solid is filtered at room temperature to afford the Levofloxacin. Levofloxacin was further refluxed in acetonitrile, filtered and dried to constant weight to give the anhydrous crystalline form of Levofloxacin. The anhydrous crystalline form of Levofloxacin is characterized by X-ray diffractogram, Differential Scanning Calorimetry thermogram and IR Spectra. 1.

ST levofloxacin anhyd cryst form prepn

IT 100986-85-4P, Levofloxacin

RL: PRP (Properties); SPN (Synthetic preparation); THU (Therapeutic use);

BIOL (Biological study); PREP (Preparation); USES (Uses)

(preparation of anhydrous crystalline form of levofloxacin)

IT 109-01-3, N-Methylpiperazine 100986-89-8

RL: RCT (Reactant); RACT (Reactant or reagent)

(preparation of anhydrous crystalline form of levofloxacin)

=&gt; b reg

FILE 'REGISTRY' ENTERED AT 10:08:47 ON 02 MAR 2005

USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT.

PLEASE SEE "HELP USAGETERMS" FOR DETAILS.

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Property values tagged with IC are from the ZIC/VINITI data file provided by InfoChem.

STRUCTURE FILE UPDATES: 28 FEB 2005 HIGHEST RN 839671-97-5

DICTIONARY FILE UPDATES: 28 FEB 2005 HIGHEST RN 839671-97-5

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 18, 2005

Please note that search-term pricing does apply when conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. For more information enter HELP PROP at an arrow prompt in the file or refer to the file summary sheet on the web at:

<http://www.cas.org/ONLINE/DBSS/registryss.html>

=&gt; d ide 13 tot

L3 ANSWER 1 OF 3 REGISTRY COPYRIGHT 2005 ACS on STN

RN 100986-89-8 REGISTRY

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9,10-difluoro-2,3-dihydro-3-methyl-7-oxo-, (3S)- (9CI) (CA INDEX NAME)

OTHER CA INDEX NAMES:

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,

9,10-difluoro-2,3-dihydro-3-methyl-7-oxo-, (S)-

## OTHER NAMES:

CN 9,10-Difluoro-3-(S)-methyl-7-oxo-2,3-dihydro-7H-pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid

FS STEREOSEARCH

MF C13 H9 F2 N O4

SR CA

LC STN Files: BEILSTEIN\*, CA, CAPLUS, CASREACT, CHEMCATS, PS, TOXCENTER, USPAT2, USPATFULL

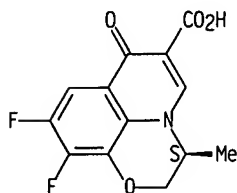
(\*File contains numerically searchable property data)

DT.CA Caplus document type: Journal; Patent

RL.P Roles from patents: BIOL (Biological study); PREP (Preparation); RACT (Reactant or reagent); USES (Uses)

RL.NP Roles from non-patents: ANST (Analytical study); PREP (Preparation); RACT (Reactant or reagent)

Absolute stereochemistry. Rotation (-).



\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

53 REFERENCES IN FILE CA (1907 TO DATE)

53 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L3 ANSWER 2 OF 3 REGISTRY COPYRIGHT 2005 ACS on STN

RN 100986-85-4 REGISTRY

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (3S)-  
(9CI) (CA INDEX NAME)

## OTHER CA INDEX NAMES:

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (S)-

## OTHER NAMES:

CN (-)-Ofloxacin

CN (S)-(-)-Ofloxacin

CN (S)-Ofloxacin

CN Cravit

CN DR 3355

CN HR 355

CN Levaquin

CN Levofloxacin

CN Quixin

CN RWJ 25213-097

CN Tavanic

FS STEREOSEARCH

MF C18 H20 F N3 O4

CI COM

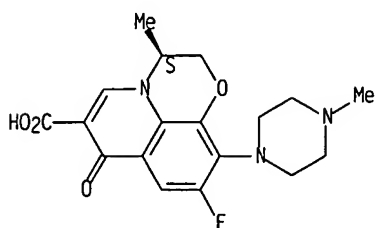
SR CA

LC STN Files: ADISINSIGHT, ADISNEWS, AGRICOLA, ANABSTR, BEILSTEIN\*, BIOBUSINESS, BIOSIS, BIOTECHNO, CA, CAPLUS, CASREACT, CBNB, CEN, CHEMCATS, CIN, CSCHEM, DDFU, DIOGENES, DRUGU, EMBASE, IMSCOSEARCH, IMSDRUGNEWS, IMSPATENTS, IMSRESEARCH, IPA, MEDLINE, MRCK\*, PHAR, PROMT, PROUSDDR, PS, RTECS\*, SYNTHLINE, TOXCENTER, USPAT2, USPATFULL

(\*File contains numerically searchable property data)

DT.CA Caplus document type: Book; Conference; Journal; Patent; Report  
 RL.P Roles from patents: ANST (Analytical study); BIOL (Biological study);  
 MSC (Miscellaneous); PREP (Preparation); PROC (Process); PRP  
 (Properties); RACT (Reactant or reagent); USES (Uses)  
 RLD.P Roles for non-specific derivatives from patents: ANST (Analytical  
 study); BIOL (Biological study); PREP (Preparation); RACT (Reactant or  
 reagent); USES (Uses)  
 RL.NP Roles from non-patents: ANST (Analytical study); BIOL (Biological  
 study); FORM (Formation, nonpreparative); OCCU (Occurrence); PREP  
 (Preparation); PROC (Process); PRP (Properties); RACT (Reactant or  
 reagent); USES (Uses)  
 RLD.NP Roles for non-specific derivatives from non-patents: BIOL (Biological  
 study); PREP (Preparation); PROC (Process); PRP (Properties); RACT  
 (Reactant or reagent); USES (Uses)

Absolute stereochemistry. Rotation (-).



\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

2186 REFERENCES IN FILE CA (1907 TO DATE)  
 18 REFERENCES TO NON-SPECIFIC DERIVATIVES IN FILE CA  
 2200 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L3 ANSWER 3 OF 3 REGISTRY COPYRIGHT 2005 ACS on STN

RN 109-01-3 REGISTRY

CN Piperazine, 1-methyl- (8CI, 9CI) (CA INDEX NAME)

OTHER NAMES:

CN 1-Methylpiperazine

CN N-Methylpiperazine

CN NSC 30195

CN NSC 30675

FS 3D CONCORD

MF C5 H12 N2

CI COM

LC STN Files: AGRICOLA, ANABSTR, AQUIRE, BEILSTEIN\*, BIOBUSINESS, BIOSIS,  
 BIOTECHNO, CA, CAOLD, CAPLUS, CASREACT, CBNB, CHEMCATS, CHEMINFORMRX,  
 CHEMLIST, CHEMSAFE, CSCHEM, DETHERM\*, EMBASE, GMELIN\*, HODOC\*, IFICDB,  
 IFIPAT, IFIUDB, IPA, MEDLINE, MSDS-OHS, PROMT, PS, RTECS\*, SPECINFO,  
 SYNTHLINE, TOXCENTER, USPAT2, USPATFULL

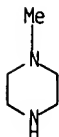
(\*File contains numerically searchable property data)

Other Sources: DSL\*\*, EINECS\*\*, TSCA\*\*

(\*Enter CHEMLIST File for up-to-date regulatory information)

DT.CA Caplus document type: Conference; Journal; Patent; Preprint; Report  
 RL.P Roles from patents: ANST (Analytical study); BIOL (Biological study);  
 CMBI (Combinatorial study); FORM (Formation, nonpreparative); OCCU  
 (Occurrence); PREP (Preparation); PROC (Process); PRP (Properties); RACT  
 (Reactant or reagent); USES (Uses); NORL (No role in record)  
 RLD.P Roles for non-specific derivatives from patents: BIOL (Biological  
 study); PREP (Preparation); PROC (Process); PRP (Properties); RACT  
 (Reactant or reagent); USES (Uses)  
 RL.NP Roles from non-patents: ANST (Analytical study); BIOL (Biological  
 study); CMBI (Combinatorial study); FORM (Formation, nonpreparative);

OCCU (Occurrence); PREP (Preparation); PROC (Process); PRP (Properties);  
RACT (Reactant or reagent); USES (Uses); NORL (No role in record)  
RLD.NP Roles for non-specific derivatives from non-patents: BIOL (Biological  
study); FORM (Formation, nonpreparative); OCCU (Occurrence); PREP  
(Preparation); PROC (Process); PRP (Properties); RACT (Reactant or  
reagent); USES (Uses)



\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

5777 REFERENCES IN FILE CA (1907 TO DATE)  
90 REFERENCES TO NON-SPECIFIC DERIVATIVES IN FILE CA  
5805 REFERENCES IN FILE CAPLUS (1907 TO DATE)  
15 REFERENCES IN FILE CAOLD (PRIOR TO 1967)

=> b wpix

FILE 'WPIX' ENTERED AT 10:08:51 ON 02 MAR 2005  
COPYRIGHT (C) 2005 THE THOMSON CORPORATION

FILE LAST UPDATED: 28 FEB 2005 <20050228/UP>  
MOST RECENT DERWENT UPDATE: 200514 <200514/DW>  
DERWENT WORLD PATENTS INDEX SUBSCRIBER FILE, COVERS 1963 TO DATE

>>> FOR A COPY OF THE DERWENT WORLD PATENTS INDEX STN USER GUIDE,  
PLEASE VISIT:  
[http://www.stn-international.de/training\\_center/patents/stn\\_guide.pdf](http://www.stn-international.de/training_center/patents/stn_guide.pdf) <<<

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DOCUMENTATION NOW AVAILABLE IN DERWENT WORLD PATENTS INDEX  
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HIT STRUCTURES WITHIN THE BIBLIOGRAPHIC DOCUMENT <<<

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PLEASE CHECK:  
<http://thomsonderwent.com/support/dwpioref/reftools/classification/code-revision/>  
FOR DETAILS. <<<

=> d all 14

L4 ANSWER 1 OF 1 WPIX COPYRIGHT 2005 THE THOMSON CORP on STN  
AN 2004-570747 [55] WPIX  
DNC C2004-208424

TI New anhydrous crystalline form of S (-)-9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-7H-pyrido(1,2,3-de)-1,4-benzoxazine-6-carboxylic acid, used for treating infections caused by bacteria.

DC B02

IN ESWARAI AH, S; PRAKASH, P J; REDDY, K R; REDDY, M R S; REDDY, M S

PA (REDD-N) REDDY'S LAB LTD

CYC 1

PI US 2004152701 A1 20040805 (200455)\* 6 A61K031-58 <--

ADT US 2004152701 A1 US 2003-716207 20031118

PRAI IN 2002-CH898 20021202

IC ICM A61K031-58

ICS C07D491-02

AB US2004152701 A UPAB: 20040826

NOVELTY - Anhydrous crystalline form of S (-)-9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-7H-pyrido(1,2,3-de)-1,4-benzoxazine-6-carboxylic acid (levofloxacin) (I), is new.

DETAILED DESCRIPTION - An INDEPENDENT CLAIM is also included for the preparation of (I)

ACTIVITY - Antimicrobial; Antibacterial.

No biological data is given.

MECHANISM OF ACTION - None given.

USE - (I) is a quinolone antibiotic used for treating treat lung, skin and urinary tract infections caused by bacteria.

ADVANTAGE - (I) Is a free flowing and non-solvated crystalline solid, so that it is suitable for pharmaceutical formulations. (I) is characterized by a X-ray diffractogram and the pattern is different from any of the other hydrate forms of levofloxacin. Preparation of (I) is a simple, environmentally friendly and commercially viable process.

Dwg.0/2

FS CPI

FA AB; DCN

MC CPI: B02-L; B06-E05; B12-M11H; B14-A01; B14-K01; B14-N07; B14-N17

=> b home

FILE 'HOME' ENTERED AT 10:08:55 ON 02 MAR 2005

=>

=> b reg

FILE 'REGISTRY' ENTERED AT 10:23:32 ON 02 MAR 2005  
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STRUCTURE FILE UPDATES: 1 MAR 2005 HIGHEST RN 840454-17-3  
DICTIONARY FILE UPDATES: 1 MAR 2005 HIGHEST RN 840454-17-3

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 18, 2005

Please note that search-term pricing does apply when  
conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. For more  
information enter HELP PROP at an arrow prompt in the file or refer  
to the file summary sheet on the web at:  
<http://www.cas.org/ONLINE/DBSS/registryss.html>

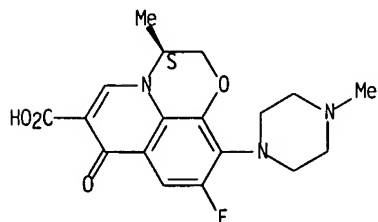
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L13 ANSWER 1 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
RN 836608-80-1 REGISTRY  
CN INDEX NAME NOT YET ASSIGNED  
FS STEREOSEARCH  
MF C18 H20 F N3 O4 . C3 H6 O3 . 1/2 H2 O  
SR CA  
LC STN Files: CAPLUS  
DT.CA CAplus document type: Journal  
RL.NP Roles from non-patents: BIOL (Biological study); USES (Uses)

CM 1

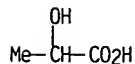
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CMF C18 H20 F N3 O4

Absolute stereochemistry. Rotation (-).



CM 2

CRN 50-21-5  
CMF C3 H6 O3

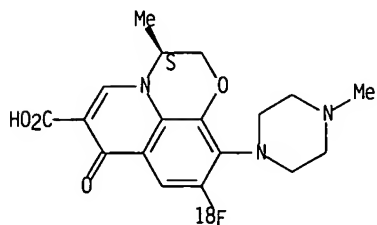




## 1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 2 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
 RN 637328-10-0 REGISTRY  
 CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-(fluoro-18F)-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-,  
 (3S)- (9CI) (CA INDEX NAME)  
 FS STEREOSEARCH  
 MF C18 H20 F N3 O4  
 SR CA  
 LC STN Files: CA, CAPLUS, CASREACT  
 DT.CA CAplus document type: Journal  
 RL.NP Roles from non-patents: PREP (Preparation)

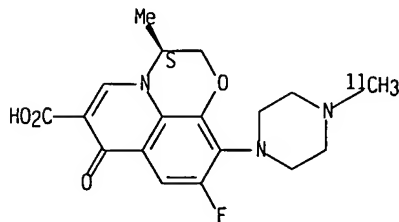
Absolute stereochemistry.



1 REFERENCES IN FILE CA (1907 TO DATE)  
 1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 3 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
 RN 403655-77-6 REGISTRY  
 CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-[4-(methyl-11C)-1-piperazinyl]-7-oxo-,  
 (3S)- (9CI) (CA INDEX NAME)  
 FS STEREOSEARCH  
 MF C18 H20 F N3 O4  
 SR CA  
 LC STN Files: CA, CAPLUS, CASREACT  
 DT.CA CAplus document type: Journal  
 RL.NP Roles from non-patents: PREP (Preparation)

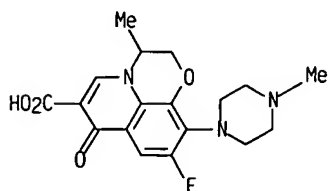
Absolute stereochemistry.



1 REFERENCES IN FILE CA (1907 TO DATE)  
 1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 4 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
 RN 362677-88-1 REGISTRY  
 CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-,  
 conjugate monoacid (9CI) (CA INDEX NAME)  
 OTHER NAMES:  
 CN Ofloxacin, monoprotanated  
 MF C18 H20 F N3 O4 . H

SR CA  
 LC STN Files: CA, CAPLUS  
 DT.CA Caplus document type: Journal  
 RL.NP Roles from non-patents: PROC (Process); PRP (Properties)  
 CRN (82419-36-1)



2 REFERENCES IN FILE CA (1907 TO DATE)  
 2 REFERENCES IN FILE CAPLUS (1907 TO DATE)

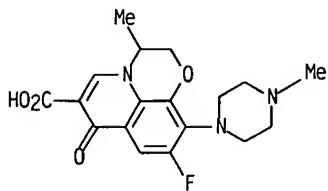
L13 ANSWER 5 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
 RN 352465-40-8 REGISTRY  
 CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, nitrate  
 (9CI) (CA INDEX NAME)

## OTHER NAMES:

CN Ofloxacin nitrate  
 MF C18 H20 F N3 O4 . x H N O3  
 SR CA  
 LC STN Files: CA, CAPLUS, USPAT2, USPATFULL  
 DT.CA Caplus document type: Patent  
 RL.P Roles from patents: BIOL (Biological study); PREP (Preparation); USES  
 (Uses)

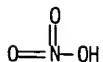
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CRN 82419-36-1  
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CM 2

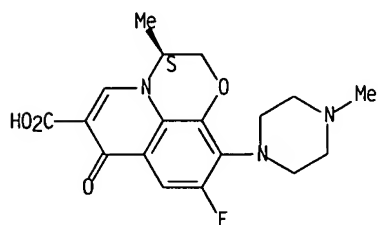
CRN 7697-37-2  
 CMF H N O3



1 REFERENCES IN FILE CA (1907 TO DATE)  
 1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 6 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
 RN 346607-44-1 REGISTRY  
 CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, ammonium  
 salt, (3S)- (9CI) (CA INDEX NAME)  
 FS STEREOSEARCH  
 MF C18 H20 F N3 O4 . H3 N  
 SR CA  
 LC STN Files: CA, CAPLUS, USPATFULL  
 DT.CA CAplus document type: Patent  
 RL.P Roles from patents: BIOL (Biological study); USES (Uses)  
 CRN (100986-85-4)

Absolute stereochemistry. Rotation (-).

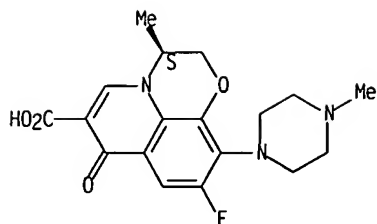


● NH3

1 REFERENCES IN FILE CA (1907 TO DATE)  
 1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 7 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
 RN 346607-39-4 REGISTRY  
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 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-,  
 hydrobromide, (3S)- (9CI) (CA INDEX NAME)  
 FS STEREOSEARCH  
 MF C18 H20 F N3 O4 . x Br H  
 SR CA  
 LC STN Files: CA, CAPLUS, USPATFULL  
 DT.CA CAplus document type: Patent  
 RL.P Roles from patents: BIOL (Biological study); USES (Uses)  
 CRN (100986-85-4)

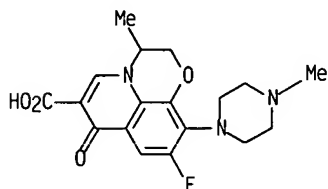
Absolute stereochemistry. Rotation (-).



●x HBr

1 REFERENCES IN FILE CA (1907 TO DATE)  
1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 8 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
RN 346587-03-9 REGISTRY  
CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, ammonium  
salt (9CI) (CA INDEX NAME)  
MF C18 H20 F N3 O4 . H3 N  
SR CA  
LC STN Files: CA, CAPLUS, USPATFULL  
DT.CA CAplus document type: Patent  
RL.P Roles from patents: BIOL (Biological study); USES (Uses)  
CRN (82419-36-1)



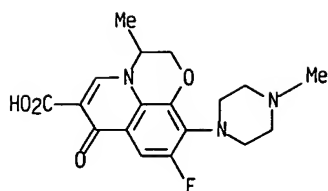
●NH3

1 REFERENCES IN FILE CA (1907 TO DATE)  
1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 9 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
RN 346586-62-7 REGISTRY  
CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-,  
methanesulfonate (9CI) (CA INDEX NAME)  
MF C18 H20 F N3 O4 . x C H4 O3 S  
SR CA  
LC STN Files: CA, CAPLUS, USPATFULL  
DT.CA CAplus document type: Patent  
RL.P Roles from patents: BIOL (Biological study); USES (Uses)

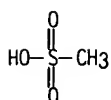
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CRN 82419-36-1  
CMF C18 H20 F N3 O4



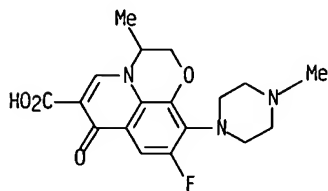
CM 2

CRN 75-75-2  
CMF C H4 O3 S



1 REFERENCES IN FILE CA (1907 TO DATE)  
1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 10 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
RN 346586-38-7 REGISTRY  
CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-,  
hydrobromide (9CI) (CA INDEX NAME)  
MF C18 H20 F N3 O4 . x Br H  
SR CA  
LC STN Files: CA, CAPLUS, USPATFULL  
DT.CA CAplus document type: Patent  
RL.P Roles from patents: BIOL (Biological study); USES (Uses)  
CRN (82419-36-1)



●x HBr

1 REFERENCES IN FILE CA (1907 TO DATE)  
1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

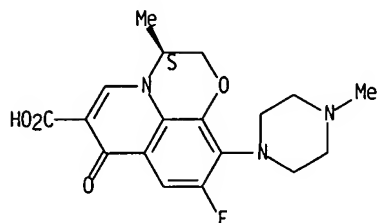
L13 ANSWER 11 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
RN 226578-51-4 REGISTRY  
CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (3S)-,  
monomethanesulfonate (9CI) (CA INDEX NAME)  
FS STEREOSEARCH  
MF C18 H20 F N3 O4 . C H4 O3 S  
SR CA  
LC STN Files: CA, CAPLUS, USPATFULL  
DT.CA CAplus document type: Journal: Patent

RL.P Roles from patents: BIOL (Biological study); USES (Uses)  
 RL.NP Roles from non-patents: ANST (Analytical study); BIOL (Biological study); PROC (Process); USES (Uses)

CM 1

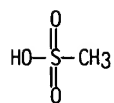
CRN 100986-85-4  
 CMF C18 H20 F N3 O4

Absolute stereochemistry. Rotation (-).



CM 2

CRN 75-75-2  
 CMF C H4 O3 S

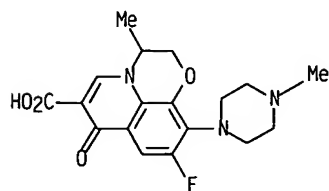


9 REFERENCES IN FILE CA (1907 TO DATE)  
 9 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 12 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
 RN 219522-15-3 REGISTRY  
 CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, sodium  
 salt (9CI) (CA INDEX NAME)

OTHER NAMES:

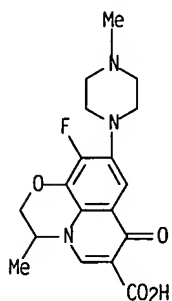
CN Ofloxacin sodium salt  
 MF C18 H20 F N3 O4 . Na  
 SR CA  
 LC STN Files: CA, CAPLUS, TOXCENTER  
 DT.CA Caplus document type: Patent  
 RL.P Roles from patents: BIOL (Biological study); USES (Uses)  
 CRN (82419-36-1)



● Na

1 REFERENCES IN FILE CA (1907 TO DATE)  
1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 13 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
RN 197291-75-1 REGISTRY  
CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid.  
10-fluoro-2,3-dihydro-3-methyl-9-(4-methyl-1-piperazinyl)-7-oxo- (9CI)  
(CA INDEX NAME)  
FS 3D CONCORD  
MF C18 H20 F N3 O4  
SR CA  
LC STN Files: CA, CAPLUS  
DT.CA CAplus document type: Patent  
RL.P Roles from patents: ANST (Analytical study)

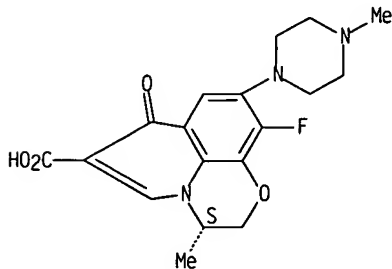


\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

1 REFERENCES IN FILE CA (1907 TO DATE)  
1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 14 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
RN 178912-62-4 REGISTRY  
CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid.  
10-fluoro-2,3-dihydro-3-methyl-9-(4-methyl-1-piperazinyl)-7-oxo-, (S)-  
(9CI) (CA INDEX NAME)  
FS STEREOSEARCH  
MF C18 H20 F N3 O4  
SR CA  
LC STN Files: CA, CAPLUS  
DT.CA CAplus document type: Journal  
RL.NP Roles from non-patents: ANST (Analytical study)

Absolute stereochemistry.

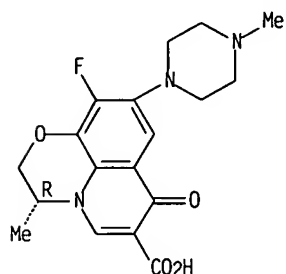


\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

1 REFERENCES IN FILE CA (1907 TO DATE)  
1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 15 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
RN 178912-61-3 REGISTRY  
CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
10-fluoro-2,3-dihydro-3-methyl-9-(4-methyl-1-piperazinyl)-7-oxo-, (R)-  
(9CI) (CA INDEX NAME)  
FS STEREOSEARCH  
MF C18 H20 F N3 O4  
SR CA  
LC STN Files: CA, CAPLUS  
DT.CA CAplus document type: Journal  
RL.NP Roles from non-patents: ANST (Analytical study)

Absolute stereochemistry.



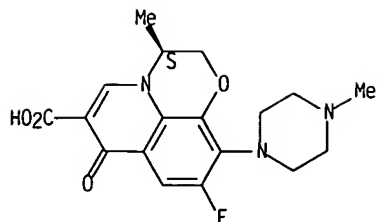
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1 REFERENCES IN FILE CA (1907 TO DATE)  
1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 16 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
RN 177325-13-2 REGISTRY  
CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-,  
monohydrochloride, (3S)- (9CI) (CA INDEX NAME)  
OTHER CA INDEX NAMES:  
CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-,  
monohydrochloride, (S)-  
FS STEREOSEARCH  
MF C18 H20 F N3 O4 . C1 H  
SR CA  
LC STN Files: CA, CAPLUS, CHEMCATS, IMSPATENTS, IMSRESEARCH, TOXCENTER,  
USPATFULL  
DT.CA CAplus document type: Journal; Patent  
RL.P Roles from patents: BIOL (Biological study); PREP (Preparation); USES  
(Uses)  
RL.NP Roles from non-patents: ANST (Analytical study); BIOL (Biological  
study); PRP (Properties); USES (Uses)  
CRN (100986-85-4)

Absolute stereochemistry. Rotation (-).





● HCl

8 REFERENCES IN FILE CA (1907 TO DATE)

8 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 17 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN

RN 138199-72-1 REGISTRY

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-,  
monohydrate, (S)- (9CI) (CA INDEX NAME)

FS STEREOSEARCH

MF C18 H20 F N3 O4 . H2 O

SR CA

LC STN Files: BEILSTEIN\*, CA, CAPLUS, IMSPATENTS, IMSRESEARCH, IPA,  
USPATFULL

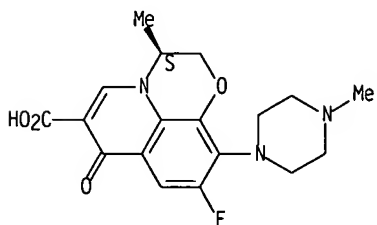
(\*File contains numerically searchable property data)

DT.CA CAplus document type: Patent

RL.P Roles from patents: PREP (Preparation)

CRN (100986-85-4)

Absolute stereochemistry. Rotation (-).



● H2O

1 REFERENCES IN FILE CA (1907 TO DATE)

1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 18 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN

RN 138199-71-0 REGISTRY

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, hydrate  
(2:1), (3S)- (9CI) (CA INDEX NAME)

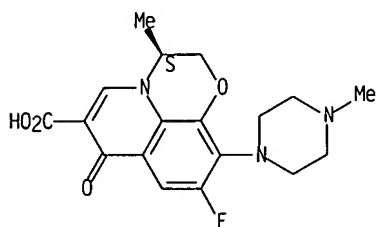
OTHER CA INDEX NAMES:

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, hydrate  
(2:1), (S)-

OTHER NAMES:

CN Levofloxacin hemihydrate  
 CN Levofloxacin hydrate  
 FS STEREOSEARCH  
 MF C18 H20 F N3 O4 . 1/2 H2 O  
 SR CA  
 LC STN Files: BEILSTEIN\*, BIOTECHNO. CA, CAPLUS, EMBASE, IMSPATENTS,  
 IMSRESEARCH, IPA, MRCK\*, PHAR, PROUSDDR, PS, SYNTHLINE, TOXCENTER, USAN,  
 USPAT2, USPATFULL  
 (\*File contains numerically searchable property data)  
 DT.CA CAplus document type: Journal; Patent  
 RL.P Roles from patents: BIOL (Biological study); FORM (Formation,  
 nonpreparative); PREP (Preparation); PRP (Properties); USES (Uses)  
 RL.NP Roles from non-patents: ANST (Analytical study); BIOL (Biological  
 study); PRP (Properties); USES (Uses)  
 CRN (100986-85-4)

Absolute stereochemistry. Rotation (-).



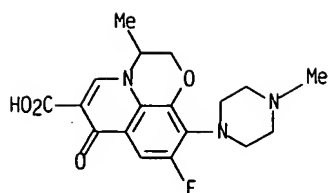
● 1/2 H2O

13 REFERENCES IN FILE CA (1907 TO DATE)  
 13 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 19 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
 RN 134267-88-2 REGISTRY  
 CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-,  
 monoperchlorate, monohydrate (9CI) (CA INDEX NAME)  
 OTHER CA INDEX NAMES:  
 CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (.+.-)-,  
 monoperchlorate, monohydrate  
 OTHER NAMES:  
 CN Ofloxacin perchlorate monohydrate  
 MF C18 H20 F N3 O4 . C1 H O4 . H2 O  
 SR CA  
 LC STN Files: CA, CAPLUS, IMSPATENTS, IMSRESEARCH  
 DT.CA CAplus document type: Journal  
 RL.NP Roles from non-patents: PRP (Properties)

CM 1

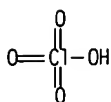
CRN 82419-36-1  
 CMF C18 H20 F N3 O4



CM 2

CRN 7601-90-3

CMF C1 H 04



1 REFERENCES IN FILE CA (1907 TO DATE)

1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 20 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN

RN 129815-82-3 REGISTRY

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-2-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (S)-  
(9CI) (CA INDEX NAME)

FS STEREOSEARCH

MF C18 H20 F N3 O4

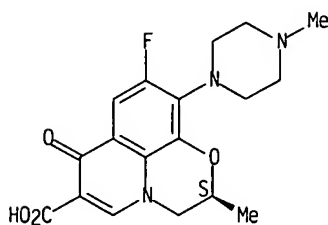
SR CA

LC STN Files: CA, CAPLUS, TOXCENTER

DT.CA CAplus document type: Patent

RL.P Roles from patents: PREP (Preparation)

Absolute stereochemistry.



\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

1 REFERENCES IN FILE CA (1907 TO DATE)

1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 21 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN

RN 129798-62-5 REGISTRY

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-2-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (R)-  
(9CI) (CA INDEX NAME)

FS STEREOSEARCH

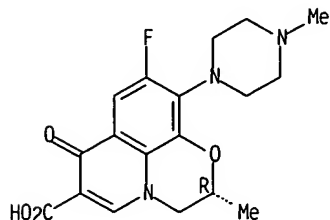
MF C18 H20 F N3 O4

SR CA

Search done by Noble Jarrell

LC STN Files: CA, CAPLUS, TOXCENTER  
 DT.CA CAplus document type: Patent  
 RL.P Roles from patents: PREP (Preparation)

Absolute stereochemistry.



\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

1 REFERENCES IN FILE CA (1907 TO DATE)  
 1 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 22 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN

RN 118120-51-7 REGISTRY

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-,  
 hydrochloride (9CI) (CA INDEX NAME)

OTHER CA INDEX NAMES:

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-,  
 hydrochloride, (+-)-

OTHER NAMES:

CN Ofloxacin hydrochloride

MF C18 H20 F N3 O4 . x C1 H

SR CA

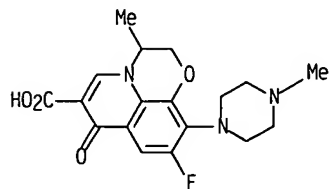
LC STN Files: BIOSIS, CA, CAPLUS, CHEMCATS, IMSPATENTS, IMSRESEARCH, IPA,  
 PS, TOXCENTER, USPATFULL

DT.CA CAplus document type: Journal; Patent

RL.P Roles from patents: BIOL (Biological study); USES (Uses)

RL.NP Roles from non-patents: BIOL (Biological study); PRP (Properties); USES  
 (Uses)

CRN (82419-36-1)



●x HCl

6 REFERENCES IN FILE CA (1907 TO DATE)  
 6 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 23 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN

RN 100986-86-5 REGISTRY

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,

9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (3R)-  
(9CI) (CA INDEX NAME)

## OTHER CA INDEX NAMES:

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (R)-

## OTHER NAMES:

CN (+)-Ofloxacin  
CN (R)-(+)-Ofloxacin  
CN (R)-Ofloxacin  
CN D-Ofloxacin  
CN DR 3354  
FS STEREOSEARCH  
MF C18 H20 F N3 O4  
SR CA

LC STN Files: ADISNEWS, ANABSTR, BEILSTEIN\*, BIOBUSINESS, BIOSIS, CA,  
CAPLUS, CASREACT, IMPATENTS, IMSRESEARCH, IPA, PHAR, PROMT, TOXCENTER,  
USPATFULL

(\*File contains numerically searchable property data)

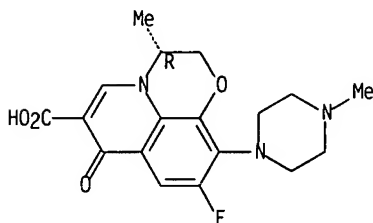
DT.CA CAplus document type: Conference; Journal; Patent

RL.P Roles from patents: BIOL (Biological study); PREP (Preparation); USES  
(Uses)

RL.NP Roles from non-patents: ANST (Analytical study); BIOL (Biological  
study); FORM (Formation, nonpreparative); OCCU (Occurrence); PREP  
(Preparation); PROC (Process); PRP (Properties); RACT (Reactant or  
reagent); USES (Uses)

RLD.NP Roles for non-specific derivatives from non-patents: BIOL (Biological  
study)

Absolute stereochemistry. Rotation (+).



## \*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

105 REFERENCES IN FILE CA (1907 TO DATE)  
1 REFERENCES TO NON-SPECIFIC DERIVATIVES IN FILE CA  
105 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 24 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN

RN 100986-85-4 REGISTRY

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (3S)-  
(9CI) (CA INDEX NAME)

## OTHER CA INDEX NAMES:

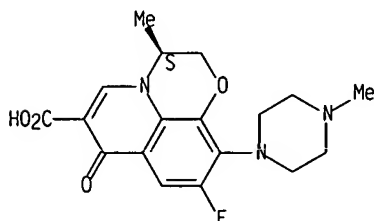
CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (S)-

## OTHER NAMES:

CN (-)-Ofloxacin  
CN (S)-(-)-Ofloxacin  
CN (S)-Ofloxacin  
CN Cravit  
CN DR 3355  
CN HR 355  
CN Levaquin  
CN Levofloxacin

CN Quixin  
 CN RWJ 25213-097  
 CN Tavanic  
 FS STEREOSEARCH  
 MF C18 H20 F N3 O4  
 CI COM  
 SR CA  
 LC STN Files: ADISINSIGHT, ADISNEWS, AGRICOLA, ANABSTR, BEILSTEIN\*,  
 BIOBUSINESS, BIOSIS, BIOTECHNO, CA, CAPLUS, CASREACT, CBNB, CEN,  
 CHEMCATS, CIN, CSCHEM, DDFU, DIOGENES, DRUGU, EMBASE, IMSCOSEARCH,  
 IMSDRUGNEWS, IMSPATENTS, IMSRESEARCH, IPA, MEDLINE, MRCK\*, PHAR, PROMT,  
 PROUSDDR, PS, RTECS\*, SYNTHLINE, TOXCENTER, USPAT2, USPATFULL  
 (\*File contains numerically searchable property data)  
 DT.CA Caplus document type: Book; Conference; Journal; Patent; Report  
 RL.P Roles from patents: ANST (Analytical study); BIOL (Biological study);  
 MSC (Miscellaneous); PREP (Preparation); PROC (Process); PRP  
 (Properties); RACT (Reactant or reagent); USES (Uses)  
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 (Reactant or reagent); USES (Uses)

Absolute stereochemistry. Rotation (-).

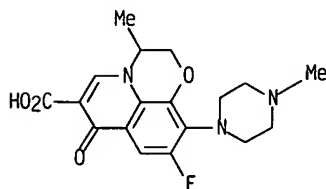


\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

2186 REFERENCES IN FILE CA (1907 TO DATE)  
 18 REFERENCES TO NON-SPECIFIC DERIVATIVES IN FILE CA  
 2200 REFERENCES IN FILE CAPLUS (1907 TO DATE)

L13 ANSWER 25 OF 25 REGISTRY COPYRIGHT 2005 ACS on STN  
 RN 82419-36-1 REGISTRY  
 CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo- (9CI)  
 (CA INDEX NAME)  
 OTHER CA INDEX NAMES:  
 CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (+-)-  
 OTHER NAMES:  
 CN (+-)-Ofloxacin  
 CN 9-Fluoro-2,3-dihydro-3-methyl-10-(N-methylpiperazinyl)-7-oxo-7H-  
 pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid  
 CN 9-Fluoro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-2,3-dihydro-7H-  
 pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid  
 CN DL 8280  
 CN Exocin  
 CN Flobacin

CN Floxal  
 CN Floxil  
 CN Floxin  
 CN HOE 280  
 CN Ocuflox  
 CN Oflocet  
 CN Oflocin  
 CN Oflox  
 CN Ofloxacin  
 CN Ofloxacin  
 CN ORF 18489  
 CN Oxaldin  
 CN PT 01  
 CN Tariferid  
 CN Tarivid  
 CN Visiren  
 CN Visren  
 FS 3D CONCORD  
 DR 85344-55-4, 83380-47-6, 86784-41-0, 303013-04-9  
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 CI COM  
 SR CA  
 LC STN Files: ADISINSIGHT, ADISNEWS, AGRICOLA, ANABSTR, AQUIRE, BEILSTEIN\*,  
 BIOBUSINESS, BIOSIS, BIOTECHNO, CA, CABA, CANCERLIT, CAPLUS, CASREACT,  
 CBNB, CEN, CHEMCATS, CHEMLIST, CIN, CSCHEM, DDFU, DIOGENES, DRUGU,  
 EMBASE, IFICDB, IFIUDB, IMSCOSEARCH, IMSDRUGNEWS, IMSPATENTS,  
 IMSRESEARCH, IPA, MEDLINE, MRCK\*, PHAR, PIRA, PROMT, PROUSDDR, PS,  
 RTECS\*, SYNTHLINE, TOXCENTER, USAN, USPAT2, USPATFULL, VETU  
 (\*File contains numerically searchable property data)  
 Other Sources: WHO  
 DT.CA Caplus document type: Book; Conference; Dissertation; Journal; Patent;  
 Report  
 RL.P Roles from patents: ANST (Analytical study); BIOL (Biological study);  
 MSC (Miscellaneous); PREP (Preparation); PROC (Process); PRP  
 (Properties); RACT (Reactant or reagent); USES (Uses)  
 RLD.P Roles for non-specific derivatives from patents: BIOL (Biological  
 study); PREP (Preparation); PROC (Process); USES (Uses)  
 RL.NP Roles from non-patents: ANST (Analytical study); BIOL (Biological  
 study); MSC (Miscellaneous); OCCU (Occurrence); PREP (Preparation); PROC  
 (Process); PRP (Properties); RACT (Reactant or reagent); USES (Uses)  
 RLD.NP Roles for non-specific derivatives from non-patents: ANST (Analytical  
 study); BIOL (Biological study); FORM (Formation, nonpreparative); PREP  
 (Preparation); PROC (Process); PRP (Properties); RACT (Reactant or  
 reagent); USES (Uses)



\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

4114 REFERENCES IN FILE CA (1907 TO DATE)  
 40 REFERENCES TO NON-SPECIFIC DERIVATIVES IN FILE CA  
 4126 REFERENCES IN FILE CAPLUS (1907 TO DATE)

=> => d ide 133

L33 ANSWER 1 OF 1 REGISTRY COPYRIGHT 2005 ACS on STN

RN 75-05-8 REGISTRY

CN Acetonitrile (8CI, 9CI) (CA INDEX NAME)

OTHER NAMES:

CN Acetonitrile cluster

CN Cyanomethane

CN Ethanenitrile

CN Ethyl nitrile

CN Methane, cyano-

CN Methanecarbonitrile

CN Methyl cyanide

CN Methyl cyanide (MeCN)

CN NSC 7593

FS 3D CONCORD

DR 54841-72-4

MF C2 H3 N

CI COM

LC STN Files: AGRICOLA, ANABSTR, AQUIRE, BEILSTEIN\*, BIOBUSINESS, BIOSIS, BIOTECHNO, CA, CANCERLIT, CAOLD, CAPLUS, CASREACT, CBNB, CEN, CHEMCATS, CHEMINFORMRX, CHEMLIST, CHEMSAFE, CIN, CSCHEM, CSNB, DDFU, DETHERM\*, DIPPR\*, DRUGU, EMBASE, ENCOMPLIT, ENCOMPLIT2, ENCOMPAT, ENCOMPAT2, GMELIN\*, HODOC\*, HSDB\*, IFICDB, IFIPAT, IFIUDB, IPA, MEDLINE, MRCK\*, MSDS-OHS, NAPRALERT, NIOSHTIC, PDLCOM\*, PIRA, PROMT, PS, RTECS\*, SPECINFO, SYNTHLINE, TOXCENTER, TULSA, ULIDAT, USPAT2, USPATFULL, VTB  
(\*File contains numerically searchable property data)

Other Sources: DSL\*\*, EINECS\*\*, TSCA\*\*

(\*\*Enter CHEMLIST File for up-to-date regulatory information)

DT.CA CAplus document type: Book; Conference; Dissertation; Journal; Patent; Preprint; Report

RL.P Roles from patents: ANST (Analytical study); BIOL (Biological study); CMBI (Combinatorial study); FORM (Formation, nonpreparative); MSC (Miscellaneous); OCCU (Occurrence); PREP (Preparation); PROC (Process); PRP (Properties); RACT (Reactant or reagent); USES (Uses); NORL (No role in record)

RLD.P Roles for non-specific derivatives from patents: ANST (Analytical study); BIOL (Biological study); PREP (Preparation); PROC (Process); PRP (Properties); RACT (Reactant or reagent); USES (Uses)

RL.NP Roles from non-patents: ANST (Analytical study); BIOL (Biological study); CMBI (Combinatorial study); FORM (Formation, nonpreparative); MSC (Miscellaneous); OCCU (Occurrence); PREP (Preparation); PROC (Process); PRP (Properties); RACT (Reactant or reagent); USES (Uses); NORL (No role in record)

RLD.NP Roles for non-specific derivatives from non-patents: ANST (Analytical study); BIOL (Biological study); FORM (Formation, nonpreparative); MSC (Miscellaneous); OCCU (Occurrence); PREP (Preparation); PROC (Process); PRP (Properties); RACT (Reactant or reagent); USES (Uses)

H<sub>3</sub>C—C≡N

\*\*PROPERTY DATA AVAILABLE IN THE 'PROP' FORMAT\*\*

32782 REFERENCES IN FILE CA (1907 TO DATE)

772 REFERENCES TO NON-SPECIFIC DERIVATIVES IN FILE CA

32859 REFERENCES IN FILE CAPLUS (1907 TO DATE)

10 REFERENCES IN FILE CAOLD (PRIOR TO 1967)

=> d his



(FILE 'HOME' ENTERED AT 10:06:58 ON 02 MAR 2005)

FILE 'HCAPLUS' ENTERED AT 10:07:07 ON 02 MAR 2005

L1 1 US20040152701/PN  
E IN2002-MAS898/AP,PRN

FILE 'REGISTRY' ENTERED AT 10:07:59 ON 02 MAR 2005

FILE 'HCAPLUS' ENTERED AT 10:08:01 ON 02 MAR 2005  
L2 TRA L1 1- RN : 3 TERMS

FILE 'REGISTRY' ENTERED AT 10:08:01 ON 02 MAR 2005

L3 3 SEA L2

FILE 'WPIX' ENTERED AT 10:08:06 ON 02 MAR 2005

L4 1 US20040152701/PN  
E IN2002-MAS898/AP,PRN

FILE 'REGISTRY' ENTERED AT 10:14:04 ON 02 MAR 2005

L5 227 C18H20FN3O4  
L6 QUE (PMS OR MAN OR IDS)/CI OR UNSPECIFIED OR COMPD OR COMPOUND  
L7 212 L5 NOT L6  
L8 141 L7 AND NR=4  
L9 141 L8 NOT (MXS/CI OR MIXT)  
L10 56 L9 AND NC2NC2/ES  
L11 1 L10 AND L3  
L12 34 NC2OC2-NC5-C6/ES AND L10  
SEL RN 1-2 6 8-14 16-26 28 30-31 34 L12  
L13 25 E1-25 AND L12

FILE 'HCAPLUS' ENTERED AT 10:24:03 ON 02 MAR 2005

L14 7023 L13 OR OFLOXACIN# OR LEVOFLOXACIN# OR DR3354 OR DR (1A) 3354 OR  
L15 47 ORF18489 OR ORF (1A) 18 (1A) 489 OR OXALDIN OR PT01 OR PT (W) 0  
L16 139 L14-15 (L) PREP+NT/RL  
L17 QUE PY<=2002 OR AY<=2002 OR PRY<=2002  
L18 129 L16 AND L17  
E REDDY M/AU  
L19 129 E3,E112,E121-123  
E REDDY MANNE/AU  
L20 29 E4-5  
E ESWARAI AH S/AU  
L21 21 E3-4  
E REDDY K/AU  
L22 248 E3,E106,E137  
E REDDY KOPPERA/AU  
L23 1 E4  
E REDDY M/AU  
L24 69 E3,E93  
E REDDY MARAM/AU  
L25 1 E4  
E PRAKASH P/AU  
L26 27 E3,E15  
L27 204 (REDDY? (1A) LAB?)/CS,PA  
L28 1 L16 AND L19-27  
L29 128 L18 NOT L28  
L30 76 L29 AND P/DT  
L31 22 L30 AND US/PC  
L32 2 L16 (L) CRYSTAL?

FILE 'REGISTRY' ENTERED AT 10:47:01 ON 02 MAR 2005

E ACETONITRILE/CN  
L33 1 E3  
L34 5853 C2H3N AND ACETONITRIL?

L35 56 L34 NOT (L6 OR MXS/CI OR MIXT)

FILE 'HCAPLUS' ENTERED AT 10:48:32 ON 02 MAR 2005

L36 123334 L33 OR L35 OR ACETONITRILE OR CYANOMETHANE OR ETHANENITRILE OR

L37 10 L29 AND L36

SEL AN 1-8 10 L37

L38 9 E1-18 AND L37

L39 11 L32 OR L38

=> b hcap

FILE 'HCAPLUS' ENTERED AT 10:54:20 ON 02 MAR 2005

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FILE COVERS 1907 - 2 Mar 2005 VOL 142 ISS 10

FILE LAST UPDATED: 1 Mar 2005 (20050301/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> d al fhitr 128 tot

'AL' IS NOT A VALID FORMAT FOR FILE 'HCAPLUS'

The following are valid formats:

ABS ----- GI and AB

ALL ----- BIB, AB, IND, RE

APPS ----- AI, PRAI

BIB ----- AN, plus Bibliographic Data and PI table (default)

CAN ----- List of CA abstract numbers without answer numbers

CBIB ----- AN, plus Compressed Bibliographic Data

DALL ----- ALL, delimited (end of each field identified)

DMAX ----- MAX, delimited for post-processing

FAM ----- AN, PI and PRAI in table, plus Patent Family data

FBIB ----- AN, BIB, plus Patent FAM

IND ----- Indexing data

IPC ----- International Patent Classifications

MAX ----- ALL, plus Patent FAM, RE

PATS ----- PI, SO

SAM ----- CC, SX, TI, ST, IT

SCAN ----- CC, SX, TI, ST, IT (random display, no answer numbers;

SCAN must be entered on the same line as the DISPLAY,

e.g., D SCAN or DISPLAY SCAN)

STD ----- BIB, IPC, and NCL

IABS ----- ABS, indented with text labels

IALL ----- ALL, indented with text labels

IBIB ----- BIB, indented with text labels

IMAX ----- MAX, indented with text labels

ISTD ----- STD, indented with text labels

OBIB ----- AN, plus Bibliographic Data (original)  
 OIBIB ----- OBIB, indented with text labels

SBIB ----- BIB, no citations  
 SIBIB ----- IBIB, no citations

HIT ----- Fields containing hit terms  
 HITIND ----- IC, ICA, ICI, NCL, CC and index field (ST and IT)  
                   containing hit terms  
 HITRN ----- HIT RN and its text modification  
 HITSTR ----- HIT RN, its text modification, its CA index name, and  
                   its structure diagram  
 HITSEQ ----- HIT RN, its text modification, its CA index name, its  
                   structure diagram, plus NTE and SEQ fields  
 FHITSTR ----- First HIT RN, its text modification, its CA index name, and  
                   its structure diagram  
 FHITSEQ ----- First HIT RN, its text modification, its CA index name, its  
                   structure diagram, plus NTE and SEQ fields  
 KWIC ----- Hit term plus 20 words on either side  
 OCC ----- Number of occurrence of hit term and field in which it occurs

To display a particular field or fields, enter the display field codes. For a list of the display field codes, enter HELP DFIELDS at an arrow prompt (=>). Examples of formats include: TI; TI,AU; BIB,ST; TI,IND; TI,SO. You may specify the format fields in any order and the information will be displayed in the same order as the format specification.

All of the formats (except for SAM, SCAN, HIT, HITIND, HITRN, HITSTR, FHITSTR, HITSEQ, FHITSEQ, KWIC, and OCC) may be used with DISPLAY ACC to view a specified Accession Number.  
 ENTER DISPLAY FORMAT (BIB):end

=> d all fhitr 128 tot

L28 ANSWER 1 OF 1 HCAPLUS COPYRIGHT 2005 ACS on STN  
 AN 2004:633285 HCAPLUS  
 DN 141:162476  
 ED Entered STN: 06 Aug 2004  
 TI Novel anhydrous crystalline form of Levofloxacin and process for its preparation  
 IN Reddy, Manne Satyanarayana; Eswaraiah, Sajja;  
     Reddy, Koppera Ravinder; Reddy, Maram Reddy Sahadeva;  
     Prakash, Pitta Jaya  
 PA Reddy's Laboratories Limited, India; Reddy's  
     Laboratories, Inc.  
 SO U.S. Pat. Appl. Publ., 6 pp.  
     CODEN: USXXCO  
 DT Patent  
 LA English  
 IC ICM A61K031-58  
     ICS C07D491-02  
 NCL 514230500; 544105000  
 CC 63-8 (Pharmaceuticals)  
     Section cross-reference(s): 28  
 FAN.CNT 1

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI US 2004152701	A1	20040805	US 2003-716207	20031118
PRAI IN 2002-MA898	A	20021202		

CLASS

PATENT NO.	CLASS	PATENT FAMILY CLASSIFICATION CODES
US 2004152701	ICM	A61K031-58

ICS C07D491-02  
 NCL 514230500; 544105000  
 US 2004152701 ECLA C07D498/04+265C+221C

AB A process for the preparation of an anhydrous crystalline form of an antimicrobial agent Levofloxacin comprises the condensation of N-methyl-piperazine with S(-)-9,10-difluoro-7-oxo-2,3-dihydro-7H-pyrido[1,2,3-de]-[1,4]-benzoxazine-6-carboxylic acid in acetonitrile followed by distillation of solvent to afford the residue, the resultant residue is refluxed with toluene and the solid is filtered at room temperature to afford the Levofloxacin. Levofloxacin was further refluxed in acetonitrile, filtered and dried to constant weight to give the anhydrous crystalline form of Levofloxacin. The anhydrous crystalline form of Levofloxacin is characterized by X-ray diffractogram, Differential Scanning Calorimetry thermogram and IR Spectra. 1.

ST levofloxacin anhyd cryst form prepn

IT 100986-85-4P, Levofloxacin  
 RL: PRP (Properties); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)  
 (preparation of anhydrous crystalline form of levofloxacin)

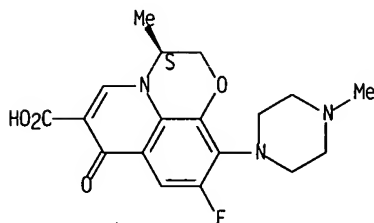
IT 109-01-3, N-Methylpiperazine 100986-89-8  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (preparation of anhydrous crystalline form of levofloxacin)

IT 100986-85-4P, Levofloxacin  
 RL: PRP (Properties); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)  
 (preparation of anhydrous crystalline form of levofloxacin)

RN 100986-85-4 HCAPLUS

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (3S)-  
 (9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).



=> d all hitstr 139 tot

L39 ANSWER 1 OF 11 HCAPLUS COPYRIGHT 2005 ACS on STN  
 AN 2004:633285 HCAPLUS  
 DN 141:162476  
 ED Entered STN: 06 Aug 2004  
 TI Novel anhydrous crystalline form of Levofloxacin and process for its preparation  
 IN Reddy, Manne Satyanarayana; Eswaraiiah, Sajja; Reddy, Koppera Ravinder; Reddy, Maram Reddy Sahadeva; Prakash, Pitta Jaya  
 PA Reddy's Laboratories Limited, India; Reddy's Laboratories, Inc.  
 SO U.S. Pat. Appl. Publ., 6 pp.  
 CODEN: USXXCO  
 DT Patent  
 LA English  
 IC ICM A61K031-58  
 ICS C07D491-02  
 NCL 514230500; 544105000

CC 63-8 (Pharmaceuticals)

Section cross-reference(s): 28

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	US 2004152701	A1	20040805	US 2003-716207	20031118
PRAI	IN 2002-MA898	A	20021202		

CLASS

PATENT NO.	CLASS	PATENT FAMILY CLASSIFICATION CODES
US 2004152701	ICM	A61K031-58
	ICS	C07D491-02
	NCL	514230500; 544105000
US 2004152701	ECLA	C07D498/04+265C+221C

AB A process for the preparation of an anhydrous crystalline form of an antimicrobial agent Levofloxacin comprises the condensation of N-methyl-piperazine with S(-)-9,10-difluoro-7-oxo-2,3-dihydro-7H-pyrido[1,2,3-de]-[1,4]-benzoxazine-6-carboxylic acid in acetonitrile followed by distillation of solvent to afford the residue, the resultant residue is refluxed with toluene and the solid is filtered at room temperature to afford the Levofloxacin. Levofloxacin was further refluxed in acetonitrile, filtered and dried to constant weight to give the anhydrous crystalline form of Levofloxacin. The anhydrous crystalline form of Levofloxacin is characterized by X-ray diffractogram, Differential Scanning Calorimetry thermogram and IR Spectra. 1.

ST levofloxacin anhyd cryst form prepn

IT 100986-85-4P, Levofloxacin

RL: PRP (Properties); SPN (Synthetic preparation); THU  
(Therapeutic use); BIOL (Biological study); PREP (Preparation);  
USES (Uses)

(preparation of anhydrous crystalline form of levofloxacin)

IT 109-01-3, N-Methylpiperazine 100986-89-8

RL: RCT (Reactant); RACT (Reactant or reagent)  
(preparation of anhydrous crystalline form of levofloxacin)

IT 100986-85-4P, Levofloxacin

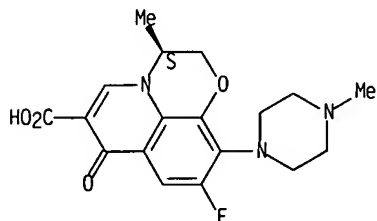
RL: PRP (Properties); SPN (Synthetic preparation); THU  
(Therapeutic use); BIOL (Biological study); PREP (Preparation);  
USES (Uses)

(preparation of anhydrous crystalline form of levofloxacin)

RN 100986-85-4 HCAPLUS

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (3S)-  
(9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).



L39 ANSWER 2 OF 11 HCAPLUS COPYRIGHT 2005 ACS on STN

AN 2003:590874 HCAPLUS

DN 139:154892

ED Entered STN: 01 Aug 2003

TI Methods for the purification of levofloxacin

IN Niddam-Hildesheim, Valerie; Gershon, Neomi; Schwartz, Eduard

PA Israel

SO U.S. Pat. Appl. Publ., 6 pp., Cont.-in-part of U.S. Ser. No. 262.965.

CODEN: USXXCO  
 DT Patent  
 LA English  
 IC ICM C07D043-04  
 NCL 544363000  
 CC 63-6 (Pharmaceuticals)  
 FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	US 2003144511	A1	20030731	US 2002-305180	20021127 <--
PRAI	US 2001-326958P	P	20011003	<--	
	US 2001-334316P	P	20011129	<--	
	US 2002-354939P	P	20020211	<--	
	US 2002-262965	A2	20021003	<--	

## CLASS

PATENT NO.	CLASS	PATENT FAMILY CLASSIFICATION CODES
------------	-------	------------------------------------

US 2003144511	ICM	C07D043-04
	NCL	544363000

AB Levofloxacin has been purified by dissolving levofloxacin in a polar solvent at an elevated temperature and crystallizing purified levofloxacin. Preferably, an antioxidant is added to increase the purity. Purified levofloxacin hemihydrate was obtained from a solution of crude levofloxacin in BuOH suspension.

ST levofloxacin purifn solvent crystn

IT Antioxidants  
 (addition prior to the crystallizing step in purification of levofloxacin)

IT Tocopherols  
 RL: MOA (Modifier or additive use); USES (Uses)  
 (addition prior to the crystallizing step in purification of levofloxacin)

IT Resins  
 RL: MOA (Modifier or additive use); USES (Uses)  
 (guaiacum; addition prior to the crystallizing step in purification of levofloxacin)

IT Crystallization  
 (polar solvents; purification of levofloxacin by dissolving levofloxacin in a polar solvent at an elevated temperature followed by crystallization)

IT Polar solvents  
 (purification of levofloxacin by dissolving levofloxacin in a polar solvent at an elevated temperature followed by crystallization)

IT 50-81-7, Ascorbic acid, uses 88-26-6, 4-Hydroxymethyl-2,6-di-tert-butylphenol 89-65-6, Erythorbic acid 111-17-1, Thiodipropionic acid 121-79-9, Propyl gallate 123-28-4, Dilauryl thiodipropionate 128-37-0, Butylated hydroxytoluene, uses 134-03-2, Sodium ascorbate 137-66-6, Ascorbic palmitate 1421-63-2, 2,4,5-Trihydroxybutyrophenone 1948-33-0, tert-Butylhydroquinone 5743-27-1, Calcium ascorbate 7681-57-4, Sodium metabisulfite 25013-16-5, Butylated hydroxyanisole  
 RL: MOA (Modifier or additive use); USES (Uses)  
 (addition prior to the crystallizing step in purification of levofloxacin)

IT 109-01-3, N-Methylpiperazine 100986-89-8  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (preparation and purification of levofloxacin)

IT 100986-85-4P, Levofloxacin 138199-71-0P, Levofloxacin hemihydrate  
 RL: BSU (Biological study, unclassified); PUR (Purification or recovery); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)  
 (purification of levofloxacin)

IT 117678-38-3P, N-Oxide levofloxacin 117707-40-1P, Desmethyl Levofloxacin  
 RL: BYP (Byproduct); PREP (Preparation)  
 (purification of levofloxacin)

IT 67-68-5, Dimethylsulfoxide, uses 71-36-3, Butanol, uses 75-05-8, Acetonitrile, uses 78-93-3, Methyl ethyl ketone, uses  
 RL: NUU (Other use, unclassified); PEP (Physical, engineering or chemical)

process); PYP (Physical process); PROC (Process); USES (Uses)  
(solvent; purification of levofloxacin by dissolving levofloxacin in a polar solvent at an elevated temperature followed by crystallization)

IT 7732-18-5. Water. uses

RL: NUU (Other use, unclassified); PEP (Physical, engineering or chemical process); PYP (Physical process); PROC (Process); USES (Uses)  
(solvent; purification of levofloxacin by dissolving levofloxacin in acetonitrile and water at an elevated temperature followed by crystallization)

IT 100986-85-4P. Levofloxacin 138199-71-0P.

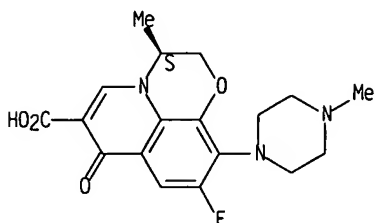
Levofloxacin hemihydrate

RL: BSU (Biological study, unclassified); PUR (Purification or recovery); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)  
(purification of levofloxacin)

RN 100986-85-4 HCAPLUS

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid.  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-. (3S)-  
(9CI) (CA INDEX NAME)

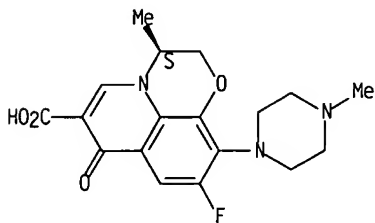
Absolute stereochemistry. Rotation (-).



RN 138199-71-0 HCAPLUS

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid.  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-. hydrate  
(2:1). (3S)- (9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).



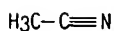
● 1/2 H<sub>2</sub>O

IT 75-05-8. Acetonitrile. uses

RL: NUU (Other use, unclassified); PEP (Physical, engineering or chemical process); PYP (Physical process); PROC (Process); USES (Uses)  
(solvent; purification of levofloxacin by dissolving levofloxacin in a polar solvent at an elevated temperature followed by crystallization)

RN 75-05-8 HCAPLUS

CN Acetonitrile (8CI, 9CI) (CA INDEX NAME)



L39 ANSWER 3 OF 11 HCAPLUS COPYRIGHT 2005 ACS on STN

AN 2003:434318 HCAPLUS

DN 139:12289

ED Entered STN: 06 Jun 2003

TI Methods for the purification of levofloxacin

IN Niddam-Hildesheim, Valerie; Gershon, Neomi; Schwartz, Eduard

PA Teva Pharmaceutical Industries Ltd., Israel; Teva Pharmaceuticals USA, Inc.

SO PCT Int. Appl., 13 pp.

CODEN: PIXXD2

DT Patent

LA English

IC ICM A61K

CC 63-6 (Pharmaceuticals)

FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	WO 2003045329	A2	20030605	WO 2002-US38182	20021127 <--
	WO 2003045329	A3	20040219		
	W:	AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SC, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW			
	RW:	GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG			
	US 2003130507	A1	20030710	US 2002-263192	20021003 <--
	EP 1460997	A2	20040929	EP 2002-791339	20021127 <--
	R:	AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, SK			
PRAI	US 2001-334316P	P	20011129	<--	
	US 2002-354939P	P	20020211	<--	
	US 2002-262965	A2	20021003	<--	
	US 2002-263192	A2	20021003	<--	
	US 2001-326958P	P	20011003	<--	
	WO 2002-US38182	W	20021127	<--	

CLASS

PATENT NO.	CLASS	PATENT FAMILY CLASSIFICATION CODES
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WO 2003045329	ICM	A61K
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AB Levofloxacin has been purified by dissolving levofloxacin in a polar solvent at an elevated temperature and crystallizing purified levofloxacin. Preferably, an antioxidant is added to increase the purity. Purified levofloxacin hemihydrate was obtained from a solution of crude levofloxacin in BuOH suspension.

ST levofloxacin purifn solvent crystn

IT Resins

RL: MOA (Modifier or additive use); USES (Uses)

(guaiacum, antioxidant; purification of levofloxacin)

IT Antioxidants

Crystallization

(purification of levofloxacin)

IT 117678-38-3P

RL: BYP (Byproduct); PREP (Preparation)

(antioxidant; purification of levofloxacin)

IT 50-81-7, Ascorbic acid, uses 88-26-6, 4-Hydroxymethyl-2,6-di-tert-butylphenol 89-65-6, Erythorbic acid 111-17-1, Thiodipropionic acid 121-79-9, Propyl gallate 123-28-4, Dilauryl thiodipropionate 128-37-0, Bht, uses 134-03-2, Sodium ascorbate 137-66-6, Ascorbic palmitate



1421-63-2, 2,4,5-Trihydroxybutyrophenone 1948-33-0, tert-Butylhydroquinone 5743-27-1, Calcium ascorbate 7681-57-4, Sodium metabisulfite 25013-16-5, Bha

RL: MOA (Modifier or additive use); USES (Uses)  
(antioxidant; purification of levofloxacin)

IT 117707-40-1P

RL: BYP (Byproduct): PREP (Preparation)  
(purification of levofloxacin)

IT 67-68-5, DmsO, processes 71-36-3, 1-Butanol, processes 75-05-8, Acetonitrile, processes 78-93-3, Mek, processes 7732-18-5, Water, processes

RL: PEP (Physical, engineering or chemical process); PYP (Physical process); PROC (Process)  
(purification of levofloxacin)

IT 100986-85-4P, Levofloxacin 138199-71-0P, Levofloxacin hemihydrate

RL: PUR (Purification or recovery); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)  
(purification of levofloxacin)

IT 113400-30-9

RL: RCT (Reactant); RACT (Reactant or reagent)  
(purification of levofloxacin)

IT 75-05-8, Acetonitrile, processes

RL: PEP (Physical, engineering or chemical process); PYP (Physical process); PROC (Process)  
(purification of levofloxacin)

RN 75-05-8 HCAPLUS

CN Acetonitrile (8CI, 9CI) (CA INDEX NAME)

H<sub>3</sub>C-C≡N

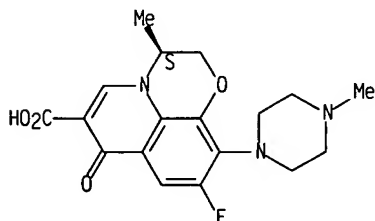
IT 100986-85-4P, Levofloxacin 138199-71-0P, Levofloxacin hemihydrate

RL: PUR (Purification or recovery); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)  
(purification of levofloxacin)

RN 100986-85-4 HCAPLUS

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid, 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (3S)- (9CI) (CA INDEX NAME)

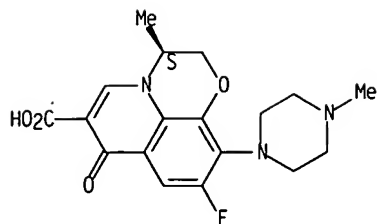
Absolute stereochemistry. Rotation (-).



RN 138199-71-0 HCAPLUS

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid, 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, hydrate (2:1), (3S)- (9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

●1/2 H<sub>2</sub>O

L39 ANSWER 4 OF 11 HCAPLUS COPYRIGHT 2005 ACS on STN

AN 2003:282347 HCAPLUS

DN 138:292790

ED Entered STN: 11 Apr 2003

TI Methods for the purification of levofloxacin

IN Niddam-Hildesheim, Valerie; Gershon, Neomi; Schwartz, Eduard

PA Teva Pharmaceutical Industries Ltd., Israel; Teva Pharmaceuticals USA, Inc.

SO PCT Int. Appl., 13 pp.

CODEN: PIXXD2

DT Patent

LA English

IC ICM A61K

CC 63-6 (Pharmaceuticals)

FAN.CNT 4

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	WO 2003028665	A2	20030410	WO 2002-US31851	20021003 <--
	WO 2003028665	A3	20031120		
W:	AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW				
RW:	GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG				
PRAI	US 2001-326958P	P	20011003 <--		
	US 2001-334316P	P	20011129 <--		
	US 2002-354939P	P	20020211 <--		

## CLASS

PATENT NO. CLASS PATENT FAMILY CLASSIFICATION CODES

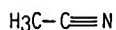
WO 2003028665 ICM A61K

AB Levofloxacin is purified by dissolving levofloxacin in a polar solvent at an elevated temperature and crystallizing purified levofloxacin. Preferably, an antioxidant is added to increase the purity. Crude levofloxacin 1.5 g and 36 mg ascorbic acid were put in suspension in 9.5 mL n-BuOH under inert atmospheric. The mixture was heated to reflux temperature and a hot filtration was performed. The solution was then evaporated to dryness and n-BuOH (10 mL) was added. The mixture was heated to reflux until complete dissoln. and then cooled to RT over a period of 1.5 h. The precipitate was filtrated under vacuum, washed with n-BuOH and dried at 60.degree. in a vacuum oven to give 840 mg (56%) of purified levofloxacin hemihydrate.

ST levofloxacin purifn polar solvent

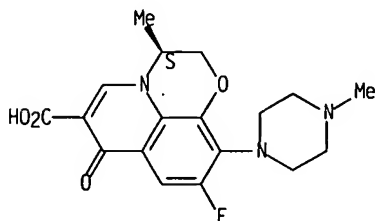
IT Resins

- RL: THU (Therapeutic use); BIOL (Biological study); USES (Uses)  
(guaiacum: methods for purification of levofloxacin)
- IT Antioxidants  
Crystallization  
Polar solvents  
(methods for purification of levofloxacin)
- IT Tocopherols  
RL: THU (Therapeutic use); BIOL (Biological study); USES (Uses)  
(methods for purification of levofloxacin)
- IT 138199-71-0, Levofloxacin hemihydrate  
RL: FMU (Formation, unclassified); THU (Therapeutic use); BIOL (Biological study); FORM (Formation, nonpreparative); USES (Uses)  
(methods for purification of levofloxacin)
- IT 67-68-5, Dimethyl sulfoxide, uses 71-36-3, Butanol, uses 75-05-8  
, Acetonitrile, uses 78-93-3, Methyl ethyl ketone, uses  
RL: NUU (Other use, unclassified); PEP (Physical, engineering or chemical process); PYP (Physical process); PROC (Process); USES (Uses)  
(methods for purification of levofloxacin)
- IT 100986-85-4P, Levofloxacin  
RL: PUR (Purification or recovery); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)  
(methods for purification of levofloxacin)
- IT 50-81-7, Ascorbic acid, biological studies 88-26-6, 4-Hydroxymethyl-2,6-di-tert-butylphenol 89-65-6, Erythorbic acid 111-17-1, Thiodipropionic acid 121-79-9, Propyl gallate 123-28-4, Dilauryl thiodipropionate 128-37-0, Butylated hydroxytoluene, biological studies 134-03-2, Sodium ascorbate 137-66-6, Ascorbic palmitate 1421-63-2, 2,4,5-Trihydroxybutyrophenone 1948-33-0, tert-Butylhydroquinone 5743-27-1, Calcium ascorbate 7681-57-4, Sodium metabisulfite 25013-16-5, Butylated hydroxyanisole  
RL: THU (Therapeutic use); BIOL (Biological study); USES (Uses)  
(methods for purification of levofloxacin)
- IT 75-05-8, Acetonitrile, uses  
RL: NUU (Other use, unclassified); PEP (Physical, engineering or chemical process); PYP (Physical process); PROC (Process); USES (Uses)  
(methods for purification of levofloxacin)
- RN 75-05-8 HCAPLUS
- CN Acetonitrile (8CI, 9CI) (CA INDEX NAME)



- IT 100986-85-4P, Levofloxacin  
RL: PUR (Purification or recovery); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)  
(methods for purification of levofloxacin)
- RN 100986-85-4 HCAPLUS
- CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid, 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (3S)-(9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).



L39 ANSWER 5 OF 11 HCAPLUS COPYRIGHT 2005 ACS on STN  
 AN 2002:859275 HCAPLUS  
 DN 139:73856  
 ED Entered STN: 13 Nov 2002  
 TI Complexes of Co(II) and Zn(II) with ofloxacin. Crystal structure of  
 [Co(oflo)2(MeOH)2].cndot.4MeOH  
 AU Macias, Benigno; Villa, Maria V.; Sastre, Maria; Castineiras, Alfonso;  
 Borrás, Joaquín  
 CS Departamento de Química Inorgánica, Facultad de Farmacia, Universidad de  
 Salamanca, Spain  
 SO Journal of Pharmaceutical Sciences (2002), 91(11), 2416-2423  
 CODEN: JPMSAE; ISSN: 0022-3549  
 PB Wiley-Liss, Inc.  
 DT Journal  
 LA English  
 CC 63-5 (Pharmaceuticals)  
 AB Ofloxacin (oflo) is able to interact with Co(II) and Zn(II) salts to form  
 complexes with the general formula [M(oflo)2].cndot.4H2O, (M = Co, Zn).  
 Bonding takes place through one of the oxygen atoms of the carboxylate  
 group (acting as a monodentate) and the oxygen atom of the ketonic group.  
 The IR bands of the carboxylic and ketonic group at 1713 and 1622 cm<sup>-1</sup>,  
 resp., shift to 1615 and 1575 cm<sup>-1</sup> in the complexes. After dissoln. in  
 methanol, complex [Co(oflo)2].cndot.4H2O crystallizes as  
 [Co(oflo)2(MeOH)2].cndot.4MeOH, where Co(II) ion is in an octahedral  
 environment of oxygen atoms. This compound crystallizes in the triclinic  
 system, spatial group P-1, with unit cell dimensions a = 9.3670(12), b =  
 11.4135(17), c = 11.851(2) Å.  $\alpha$  = 71.999(14)°,  $\beta$  =  
 73.698(12)°,  $\gamma$  = 83.528(14)°. Magnetic properties (effective  
 magnetic moment 5.02 BM) and visible spectrum (bands at 490, 510, and 1152  
 nm) are characteristic of such an octahedral geometry. <sup>1</sup>H- and <sup>13</sup>C-NMR  
 spectra of the Zn(II) complex indicate only small structural changes in  
 ofloxacin upon coordination to the metallic site.  
 ST ofloxacin cobalt zinc complex methanol crystn  
 IT NMR (nuclear magnetic resonance)  
 (carbon-13; of ofloxacin Co(II) and Zn(II) complexes)  
 IT Crystal structure  
 IR spectra  
 Mass spectra  
 NMR (nuclear magnetic resonance)  
 (of ofloxacin Co(II) and Zn(II) complexes)  
 IT 82419-36-1D, Ofloxacin.. complexes  
 RL: PRP (Properties); THU (Therapeutic use); BIOL (Biological study); USES  
 (Uses)  
 (Co(II) and Zn(II) complexes of ofloxacin)  
 IT 550358-69-5P  
 RL: PRP (Properties); SPN (Synthetic preparation); THU  
 (Therapeutic use); BIOL (Biological study); PREP (Preparation);  
 USES (Uses)  
 (crystal structure; of ofloxacin Co(II) and Zn(II)  
 complexes)  
 IT 439086-11-0 550358-67-3  
 RL: PRP (Properties); THU (Therapeutic use); BIOL (Biological study); USES  
 (Uses)  
 (of ofloxacin Co(II) and Zn(II) complexes)  
 RE.CNT 23 THERE ARE 23 CITED REFERENCES AVAILABLE FOR THIS RECORD  
 RE  
 (1) Anon; International tables for X-ray crystallography 1995, V100  
 (2) Bellamy, L; The infrared spectra of complex molecules 3rd ed 1975  
 (3) Chulvi, C; J Inorg Biochem 1991, V42, P133 HCAPLUS  
 (4) Greenwood, N; Chemistry of the elements 1984, P1313  
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 ed 1993, P449  
 (6) Kretschmar, M; GENHKL: Program for the reduction of CAD4 Diffractometer

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 (16) Ruiz, M; J Inorg Biochem 1988, V69, P231  
 (17) Ruiz, M; J Inorg Biochem 1995, V59, P801 HCAPLUS  
 (18) Ruiz, M; J Inorg Biochem 1997, V65, P87 HCAPLUS  
 (19) Sheldrick, G; Acta Crystallogr 1990, VA46, P467 HCAPLUS  
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 (21) Sigel, H; Metal ions in biological systems 1985, V19  
 (22) Spek, A; PLATON A multipurpose crystallographic tool 2000  
 (23) Wolfson, J; Quinolone antimicrobial agents 1989

L39 ANSWER 6 OF 11 HCAPLUS COPYRIGHT 2005 ACS on STN

AN 2001:463228 HCAPLUS

DN 135:61344

ED Entered STN: 27 Jun 2001

TI Process for the preparation of pyridobenzoxazine derivatives

IN Noguchi, Shigeru; Yokoyama, Yukio

PA Daiichi Seiyaku Co., Ltd., Japan

SO Jpn. Kokai Tokkyo Koho, 8 pp.

CODEN: JKXXAF

DT Patent

LA Japanese

IC ICM C07D498-06

ICS B01J031-26; C07B061-00

CC 28-13 (Heterocyclic Compounds (More Than One Hetero Atom))

FAN.CNT 1

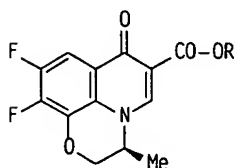
	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	JP 2001172283	A2	20010626	JP 1999-355916	19991215 <--
PRAI	JP 1999-355916		19991215 <--		

CLASS

PATENT NO.	CLASS	PATENT FAMILY CLASSIFICATION CODES
JP 2001172283	ICM	C07D498-06
	ICS	B01J031-26; C07B061-00

OS CASREACT 135:61344; MARPAT 135:61344

GI



I

AB The title compds. I [R = alkyl, etc.], useful as intermediates for levofloxacin, are prepared in several steps from 2,3,4,5-tetrafluorobenzoyl chloride (II). Thus, a mixture of II and Et<sub>2</sub>NCH<sub>2</sub>CHCO<sub>2</sub>Et in o-xylene containing triethylamine was stirred for 1 h at 50.degree.; L-alaninol was then added, and the resulting mixture was stirred for a further 1 h; potassium

carbonate, tetrabutylammonium bromide and o-xylene were then added to the reaction mixture; the resulting mixture was refluxed for 3 h to give I [R = ethyl] in 54.1% yield.

- ST pyridobenzoxazinecarboxylate prepn levofloxacin intermediate; levofloxacin intermediate pyridobenzoxazinecarboxylate prepn
- IT Cyclization  
(cyclization of tetrafluorobenzoylhydroxypropylaminoacrylate)
- IT Carbonates, reactions  
RL: RCT (Reactant); RACT (Reactant or reagent)  
(metal; process for preparation of pyridobenzoxazine derivs. as intermediates for levofloxacin)
- IT Phase transfer catalysts  
(process for preparation of pyridobenzoxazine derivs. as intermediates for levofloxacin)
- IT Aromatic hydrocarbons, uses  
RL: NUU (Other use, unclassified); USES (Uses)  
(solvent; process for preparation of pyridobenzoxazine derivs. as intermediates for levofloxacin)
- IT Substitution reaction  
(substitution reaction of tetrafluorobenzoyl chloride with alkyl dialkylaminoacrylate)
- IT 56-37-1, Benzyltriethylammonium chloride 1643-19-2, Tetrabutylammonium bromide 5922-92-9, Tetrahexylammonium chloride 17455-13-9, 18-crown-6 25316-59-0, Benzyltributylammonium bromide  
RL: CAT (Catalyst use); USES (Uses)  
(phase transfer catalyst; process for preparation of pyridobenzoxazine derivs. as intermediates for levofloxacin)
- IT 110548-02-2P 345317-64-8P  
RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)  
(process for preparation of pyridobenzoxazine derivs. as intermediates for levofloxacin)
- IT 106939-34-8P  
RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)  
(process for preparation of pyridobenzoxazine derivs. as intermediates for levofloxacin)
- IT 100986-85-4, Levofloxacin  
RL: MSC (Miscellaneous)  
(process for preparation of pyridobenzoxazine derivs. as intermediates for levofloxacin)
- IT 584-08-7, Potassium carbonate 2749-11-3, L-Alaninol 3001-72-7, DBN 6674-22-2, DBU 36149-51-6 94695-48-4, 2,3,4,5-Tetrafluorobenzoyl chloride  
RL: RCT (Reactant); RACT (Reactant or reagent)  
(process for preparation of pyridobenzoxazine derivs. as intermediates for levofloxacin)
- IT 71-43-2, Benzene, uses 75-05-8, Acetonitrile, uses 95-47-6, o-Xylene, uses 108-88-3, Toluene, uses 1330-20-7, Xylene, uses  
RL: NUU (Other use, unclassified); USES (Uses)  
(solvent; process for preparation of pyridobenzoxazine derivs. as intermediates for levofloxacin)
- IT 75-05-8, Acetonitrile, uses  
RL: NUU (Other use, unclassified); USES (Uses)  
(solvent; process for preparation of pyridobenzoxazine derivs. as intermediates for levofloxacin)
- RN 75-05-8 HCAPLUS
- CN Acetonitrile (8CI, 9CI) (CA INDEX NAME)

H<sub>3</sub>C—C≡N

L39 ANSWER 7 OF 11 HCAPLUS COPYRIGHT 2005 ACS on STN  
 AN 2000:608752 HCAPLUS  
 DN 133:193174  
 ED Entered STN: 01 Sep 2000  
 TI Preparation of (-)-pyridobenzoxazinecarboxylates from (+)-ethyl  
 2-(4-chloro-5-fluoro-2-halo-3-nitobenzoyl)-3-[(1-hydroxypropy-2(S)-  
 yl)amino]acrylate.  
 IN Park, Young-jun; Lee, Ho-seong; Kim, Min-hwan; Kim, Kyung-chul  
 PA Samsung Electronics Co., Ltd., S. Korea  
 SO PCT Int. Appl., 27 pp.  
 CODEN: PIXXD2

DT Patent  
 LA English

IC ICM C07D498-06  
 ICS C07D265-38; C07D241-04

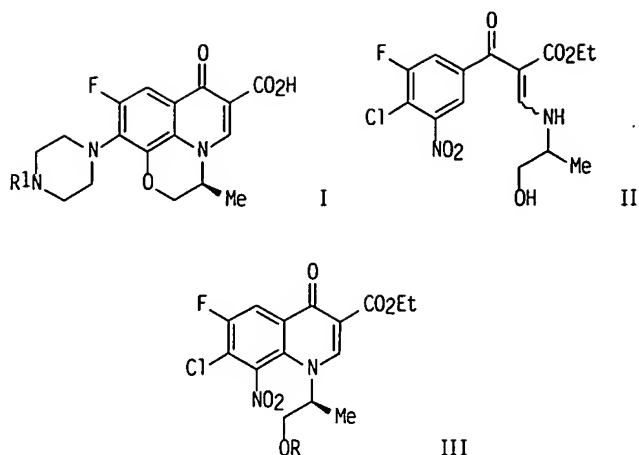
CC 28-17 (Heterocyclic Compounds (More Than One Hetero Atom))

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	WO 2000050428	A1	20000831	WO 2000-KR145	20000223 <--
	W: BR, CN, IN, US				
	RW: DE, ES, FR, GB, IT				
	KR 2000056615	A	20000915	KR 1999-6093	19990224 <--
	JP 2000247980	A2	20000912	JP 1999-228868	19990812 <--
	JP 3530784	B2	20040524		
	BR 2000005132	A	20010102	BR 2000-5132	20000223 <--
	EP 1073662	A1	20010207	EP 2000-905443	20000223 <--
	EP 1073662	B1	20040414		
	R: DE, ES, FR, GB, IT				
	CN 1125073	B	20031022	CN 2000-800214	20000223 <--
	ES 2215024	T3	20041001	ES 2000-905443	20000223 <--
	JP 2000299412	A2	20001024	JP 2000-47715	20000224 <--
	US 6316618	B1	20011113	US 2000-674323	20001024 <--
PRAI	KR 1999-6093	A	19990224	<--	
	WO 2000-KR145	W	20000223	<--	

CLASS

PATENT NO.	CLASS	PATENT FAMILY CLASSIFICATION CODES	
WO 2000050428	ICM	C07D498-06	
	ICS	C07D265-38; C07D241-04	
US 6316618	ECLA	C07D215/56B; C07D498/06+265C+221C	<--
OS	CASREACT	133:193174; MARPAT 133:193174	
GI			



AB Title compds. (I; R1 = H, alkyl) were prepared by (1) reaction of aminoacrylates (II; X = halo; R = H) with RaZ [Ra = COR2; R2 = alkyl, alkoxy, cycloalkoxy, (substituted) Ph, etc.; Z = leaving group] or RbNCY [Rb = alkyl, (substituted) Ph] to give II [X = halo; R = COR2, RbNHCY; R2 = alkyl, alkoxy, cycloalkoxy, (substituted) Ph, etc.; Rb = alkyl, (substituted) Ph; Y = O, S]. (2) treatment of the latter with base in an organic polar solvent to give III (R as above). (3) treatment of III with (R1-substituted) piperazine in an organic polar solvent in the presence of base, and (4) hydrolysis and cyclization in the presence of metal hydroxide in an organic solvent. Thus, (+)-Et 2-(2,4-dichloro-3-nitro-5-fluorobenzoyl)-3-[(1-hydroxyprop-2(S)-yl)amino]acrylate in ethylene dichloride at -40.degree. was treated with Et3N and AcCl to give 100% (+)-Et 2-(2,4-dichloro-3-nitro-5-fluorobenzoyl)-3-[(1-acetoxypropyl-2(S)-yl)amino]acrylate. The latter was refluxed with K2CO3 in MeCN to give 96% (-)-Et N-(1-acetoxyprop-2(S)-yl)-6-fluoro-7-chloro-8-nitro-4-quinolone-3-carboxylate. This was refluxed with N-methylpiperazine and K2CO3 in MeCN to give 100% (-)-Et N-(1-acetoxyprop-2(S)-yl)-6-fluoro-7-(N-methylpiperazinyl)-8-nitro-4-quinolone-3-carboxylate. The latter was refluxed with KOH in EtOH to give 57% I (R1 = Me).

ST pyridobenzoxazinecarboxylate prepn; chlorofluorohalonitobenzoylhydroxypropylaminoacrylate acylation amination cyclization

IT 100986-85-4P

RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)

(preparation of (-)-pyridobenzoxazinecarboxylates from (+)-Et 2-(4-chloro-5-fluoro-2-halo-3-nitobenzoyl)-3-[(1-hydroxypropyl-2(S)-yl)amino]acrylate)

IT 109-01-3, N-Methylpiperazine 289688-82-0

RL: RCT (Reactant); RACT (Reactant or reagent)

(preparation of (-)-pyridobenzoxazinecarboxylates from (+)-Et 2-(4-chloro-5-fluoro-2-halo-3-nitobenzoyl)-3-[(1-hydroxypropyl-2(S)-yl)amino]acrylate)

IT 289688-76-2P 289688-77-3P 289688-78-4P 289688-79-5P 289688-80-8P 289688-81-9P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(preparation of (-)-pyridobenzoxazinecarboxylates from (+)-Et 2-(4-chloro-5-fluoro-2-halo-3-nitobenzoyl)-3-[(1-hydroxypropyl-2(S)-yl)amino]acrylate)

RE.CNT 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD

RE

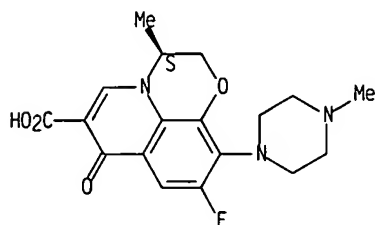
(1) Abbott Laboratories; US 477273 1988

(2) Daiichi Seiyaku Co; JP 01165589 A 1989 HCAPLUS



(3) The Upjohn Company; WO 9012799 A1 1990 HCAPLUS  
 IT 100986-85-4P  
 RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)  
 (preparation of (-)-pyridobenzoxazinecarboxylates from (+)-Et  
 2-(4-chloro-5-fluoro-2-halo-3-nitobenzoyl)-3-[(1-hydroxypropy-2(S)-  
 yl)amino]acrylate)  
 RN 100986-85-4 HCAPLUS  
 CN 7H-Pyrido[1.2.3-de]-1.4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2.3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (3S)-  
 (9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).



L39 ANSWER 8 OF 11 HCAPLUS COPYRIGHT 2005 ACS on STN  
 AN 1997:780313 HCAPLUS  
 DN 128:119535  
 ED Entered STN: 13 Dec 1997  
 TI Spectrofluorimetric study of the acid-base equilibria and complexation  
 behavior of the fluoroquinolone antibiotics ofloxacin, norfloxacin,  
 ciprofloxacin and pefloxacin in aqueous solution  
 AU Drakopoulos, Anargiros I.; Ioannou, Pinelopi C.  
 CS Panepistimiopolis, University of Athens, Laboratory of Analytical  
 Chemistry, 15771 Athens, Greece  
 SO Analytica Chimica Acta (1997), 354(1-3), 197-204  
 CODEN: ACACAM; ISSN: 0003-2670  
 PB Elsevier Science B.V.  
 DT Journal  
 LA English  
 CC 63-5 (Pharmaceuticals)  
 Section cross-reference(s): 1, 64, 68, 80  
 AB A spectrofluorimetric study of the acid-base properties and of the  
 complexation behavior of the fluoroquinolone antibiotics ofloxacin (OF),  
 norfloxacin (NOR), ciprofloxacin (CIP) and pefloxacin (PEF) was performed.  
 Their dissociation consts. were determined by a combined  
 potentiometric/fluorimetric technique. All studied fluoroquinolones form  
 fluorescent complexes with Sc<sup>3+</sup> in slightly acidic solns. [pH 4.2,  
 .lambda.ex 280 nm, .lambda.em 430 nm (480 nm for OF)]. A simple, rapid  
 and sensitive spectrofluorimetric method based on the formation of  
 scandium complexes was developed for the determination of OF, NOR, CIP and PEF in  
 aqueous solns. Calibration graphs for all 4 fluoroquinolones were linear up  
 to 1.0 .mu.M, with results having a mean relative error of 3.2. The  
 3.sigma. detection limits were 1.1, 0.6, 0.5 and 1.0 nM for OF, NOR, CIP  
 and PEF, resp. The method was successfully applied to the determination of NOR in  
 synthetic serum samples (5.0-50.0 .mu.M) after deproteination with  
 MeCN [serum-MeCN (1:2)] with a mean recovery of 93.4%.  
 ST spectrofluorimetry fluoroquinolone antibiotic complex metal detn; acid  
 base equil fluoroquinolone antibiotic  
 IT Acid-base equilibrium  
 Blood analysis  
 Dissociation constant  
 Fluorometry  
 Pharmaceutical analysis

## Potentiometry

## Protonation

(spectrofluorimetric study of acid-base equilibrium and complexation of fluoroquinolone antibiotics in solution)

IT 13721-01-2

RL: BSU (Biological study, unclassified); BIOL (Biological study) (derivs., antibiotics: spectrofluorimetric study of acid-base equilibrium and complexation of fluoroquinolone antibiotics in solution)

IT 70458-92-3, Pefloxacin 70458-96-7, Norfloxacin 82419-36-1, Ofloxacin 85721-33-1, Ciprofloxacin

RL: ANT (Analyte); PRP (Properties); RCT (Reactant); THU (Therapeutic use); ANST (Analytical study); BIOL (Biological study); RACT (Reactant or reagent); USES (Uses)

(spectrofluorimetric study of acid-base equilibrium and complexation of fluoroquinolone antibiotics in solution)

IT 7429-90-5, Aluminum, reactions 7440-20-2, Scandium, reactions

RL: ARG (Analytical reagent use); RCT (Reactant); ANST (Analytical study); RACT (Reactant or reagent); USES (Uses)

(spectrofluorimetric study of acid-base equilibrium and complexation of fluoroquinolone antibiotics in solution)

IT 151-21-3, Sodium dodecyl sulfate, uses

RL: NUU (Other use, unclassified); USES (Uses)

(spectrofluorimetric study of acid-base equilibrium and complexation of fluoroquinolone antibiotics in solution)

IT 7429-90-5DP, Aluminum, fluoroquinolone antibiotic complexes, preparation

7440-20-2DP, Scandium, fluoroquinolone antibiotic complexes, preparation

70458-92-3DP, Pefloxacin, metal complexes 70458-96-7DP, Norfloxacin,

metal complexes 82419-36-1DP, Ofloxacin, metal

complexes 85721-33-1DP, Ciprofloxacin, metal complexes

RL: PRP (Properties); SPN (Synthetic preparation); PREP

(Preparation)

(spectrofluorimetric study of acid-base equilibrium and complexation of fluoroquinolone antibiotics in solution)

RE.CNT 24 THERE ARE 24 CITED REFERENCES AVAILABLE FOR THIS RECORD

RE

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(4) Cook, P; J Antimicrob Chemother 1995, V35, P317 HCAPLUS

(5) Djurdjevic, P; Anal Chim Acta 1995, V300, P253 HCAPLUS

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(9) Lecomte, S; Antimicrob Agents and Chemother 1994, V38, P2810 HCAPLUS

(10) Lee, D; J Pharm and Biomed Analysis 1994, V12, P157 HCAPLUS

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(15) Palu, G; Proc Natl Acad Sci USA 1992, V89, P9671 HCAPLUS

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(17) Ross, D; Int J Pharm 1990, V63, P237 HCAPLUS

(18) Ross, D; J Pharm and Biomed Analysis 1994, V12, P1325 HCAPLUS

(19) Shen, L; Biochemistry 1989, V28, P3886 HCAPLUS

(20) Stein, G; Am J Med 1987, V82, P18 HCAPLUS

(21) Takacs-Novak, K; J Pharm Sci 1990, V79, P1023 HCAPLUS

(22) Veiopoulou, C; J Pharm and Biomed Analysis, in press 1996

(23) Willmott, C; J Mol Biol 1994, V242, P351 HCAPLUS

(24) Yu, X; Pharm Res 1994, V11, P522 HCAPLUS

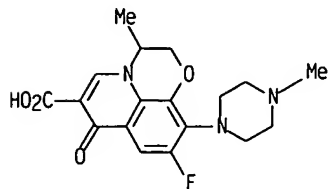
IT 82419-36-1DP, Ofloxacin, metal complexes

RL: PRP (Properties); SPN (Synthetic preparation); PREP

(Preparation)

(spectrofluorimetric study of acid-base equilibrium and complexation of fluoroquinolone antibiotics in solution)

RN 82419-36-1 HCAPLUS  
 CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo- (9CI)  
 (CA INDEX NAME)



L39 ANSWER 9 OF 11 HCAPLUS COPYRIGHT 2005 ACS on STN  
 AN 1996:596081 HCAPLUS  
 DN 125:247630  
 ED Entered STN: 07 Oct 1996  
 TI Trimethylsilyl esters and solvates of chelates of quinoline-3-carboxylic  
 acids, and their preparation and use in a process for quinolone  
 antibacterials.  
 IN Palomo Nicolau, Francisco Eugenio; Solis Oller, Jose Maria; Palomo Coll,  
 Antonio Luis  
 PA Centro Marga Para La Investigacion S.A., Spain  
 SO Span.. 14 pp.  
 CODEN: SPXXAD  
 DT Patent  
 LA Spanish  
 IC ICM C07D215-56  
 ICS C07F005-02; C07F005-06  
 CC 27-17 (Heterocyclic Compounds (One Hetero Atom))  
 Section cross-reference(s): 29, 45

FAN.CNT 1

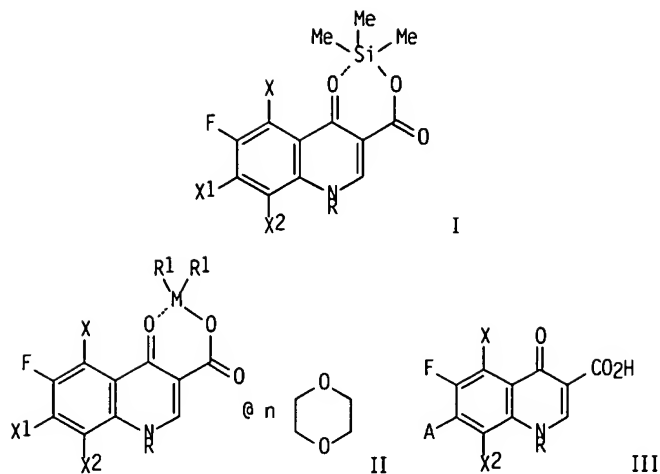
	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	ES 2077490	A1	19951116	ES 1992-2560	19921118 <--
	ES 2077490	B1	19961016		
PRAI	ES 1992-2560		19921118	<--	

CLASS

PATENT NO.	CLASS	PATENT FAMILY CLASSIFICATION CODES
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	ICS	C07F005-02; C07F005-06

OS CASREACT 125:247630; MARPAT 125:247630

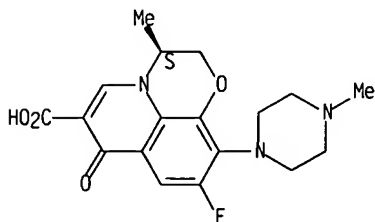
GI



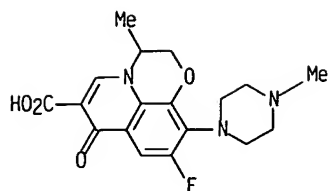
- AB Trimethylsilyl esters I and chelates II [X = H, NH<sub>2</sub>, NHAc, Me; X1 = halo, alkylsulfonyl, arylsulfonyloxy; X2 = H, halo, Me, OMe, OCHF<sub>2</sub>, OH, SO<sub>3</sub>H, NO<sub>2</sub>; when X = H, then X1 and X2 do not both = F; R = alkyl, cycloalkyl, alkylamino, aryl, alkylarom. group; X2R may form 5- or 6-membered heterocycle; M = B, Al; R1 = halo, acyloxy; n = 0.5-2.0] are claimed. The compds. are intermediates for quinolone antibacterials III [A = substituted amino]. For instance, 1-cyclopropyl-7-chloro-1,4-dihydro-6-fluoro-4-oxo-3-quinolinecarboxylic acid reacted with HN(SiMe<sub>3</sub>)<sub>2</sub> in refluxing CHCl<sub>3</sub> to give 99% I [X = X<sub>2</sub> = H; X1 = Cl; R = cyclopropyl]. This reacted with BF<sub>3</sub> in MeCN/1,4-dioxane mixture at 12-15.degree. and then 20-25.degree. to give II [M = B; R1 = F; n unspecified; others as above] in virtually quant. yield. Reaction of this with anhydrous piperazine in DMSO at 50-65.degree., followed by hydrolysis with 10% NaOH at 60.degree., gave the corresponding III [A = piperazino], i.e. ciprofloxacin.
- ST quinolinecarboxylate trimethylsilyl boron chelate prepn intermediate: quinolone antibacterial intermediate prepn
- IT Bactericides, Disinfectants, and Antiseptics  
(preparation of quinolinecarboxylic acid trimethylsilyl esters and chelate solvates as intermediates for quinolones)
- IT 68077-26-9DP, 1-Ethyl-7-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, boron complexes 75338-42-0DP, 1-Ethyl-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, boron complexes 82419-35-0DP, 9,10-Difluoro-2,3-dihydro-3-methyl-7-oxo-7H-pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid, boron complexes 87531-64-4P 93107-30-3DP, boron complexes 94695-52-0DP, 1-Cyclopropyl-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, boron complexes 98105-93-2DP, 1-(2,4-Difluorophenyl)-7-chloro-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, boron complexes 100986-85-4DP, boron complexes 101987-89-7DP, boron complexes 103772-14-1DP, 5-Amino-1-cyclopropyl-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid, boron complexes 111764-60-4P 111764-62-6P 122050-30-0P 126362-87-6DP, boron complexes 128426-95-9DP, boron complexes 128427-03-2DP, boron complexes 140412-78-8DP, boron complexes 181576-10-3P 181576-12-5P 181576-13-6P 181576-14-7P 181576-15-8P 181576-16-9P 181576-17-0P 181576-18-1P 181576-19-2P 181576-20-5P 181576-21-6P 181576-22-7P 181576-23-8P 181576-24-9DP, boron complexes 181576-25-0P 181576-26-1P
- RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)  
(intermediate: preparation of quinolinecarboxylic acid trimethylsilyl esters

- and chelate solvates as intermediates for quinolones)
- IT 7429-90-5DP, Aluminum, complexes with oxoquinolinecarboxylic acids  
 7440-42-8DP, Boron, complexes with oxoquinolinecarboxylic acids  
 70458-92-3P 82419-36-1P 85721-33-1P 91188-00-0P,  
 1-Ethyl-7-[3-[(ethylamino)methyl]-1-pyrrolidinyl]-6,8-difluoro-1,4-dihydro-  
 4-oxoquinoline-3-carboxylic acid 93106-60-6P 93107-08-5P 98079-52-8P  
 99735-00-9P 100936-45-6P 100936-51-4P 100986-85-4P  
 105956-97-6P 107480-49-9P 110871-86-8P 111810-64-1P 181576-29-4P  
 181576-30-7P  
 RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)  
 (preparation of quinolinecarboxylic acid trimethylsilyl esters and chelate solvates as intermediates for quinolones)
- IT 109-01-3, N-Methylpiperazine 110-85-0, Piperazine, reactions 658-24-2,  
 2,5-Diazabicyclo[2.2.2]octane 672-28-6, 2,5-Diazabicyclo[2.2.1]heptane  
 5167-08-8, 1,4-Diazabicyclo[3.2.1]octane 5308-25-8, N-Ethylpiperazine  
 40499-83-0, 3-Hydroxypyrrolidine 75338-42-0, 1-Ethyl-6,7,8-trifluoro-1,4-  
 dihydro-4-oxo-3-quinolinecarboxylic acid 82419-35-0,  
 9,10-Difluoro-2,3-dihydro-3-methyl-7-oxo-7H-pyrido[1.2.3-de]-1,4-  
 benzoxazine-6-carboxylic acid 83030-08-4, 3-(Methylamino)pyrrolidine  
 84922-95-2, exo-3-Amino-8-azabicyclo[3.2.1]octane 86393-33-1  
 91187-83-6, 3-[(Ethylamino)methyl]pyrrolidine 94695-52-0,  
 1-Cyclopropyl-6,7,8-trifluoro-1,4-dihydro-4-oxo-3-quinolinecarboxylic acid  
 100944-14-7, 2,5-Diazabicyclo[2.2.1]heptane dihydrobromide 100986-89-8  
 110842-64-3, 1-Acetyl-2-methylpiperazine 181576-27-2,  
 1-Acetyl-2,6-dimethylpiperazine 181576-28-3, 3-  
 [(Acetylamino)methyl]pyrrolidine  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (starting material; preparation of quinolinecarboxylic acid trimethylsilyl esters and chelate solvates as intermediates for quinolones)
- IT 100986-85-4DP, boron complexes  
 RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)  
 (intermediate; preparation of quinolinecarboxylic acid trimethylsilyl esters and chelate solvates as intermediates for quinolones)
- RN 100986-85-4 HCAPLUS
- CN 7H-Pyrido[1.2.3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (3S)-  
 (9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).



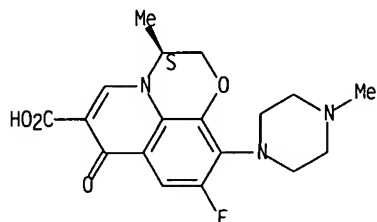
- IT 82419-36-1P 100986-85-4P  
 RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)  
 (preparation of quinolinecarboxylic acid trimethylsilyl esters and chelate solvates as intermediates for quinolones)
- RN 82419-36-1 HCAPLUS
- CN 7H-Pyrido[1.2.3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo- (9CI)  
 (CA INDEX NAME)



RN 100986-85-4 HCAPLUS

CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid.  
9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-, (3S)-  
(9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).



L39 ANSWER 10 OF 11 HCAPLUS COPYRIGHT 2005 ACS on STN

AN 1996:494614 HCAPLUS

DN 125:195666

ED Entered STN: 20 Aug 1996

TI Method for the preparation of bactericidal (-)  
piperazinylpyridobenzoxazine derivatives via cyclization of a  
2-aminomethylene-3-oxo-3-phenylpropionate intermediate

IN Kim, Youseung; Kang, Soon Bang; Park, Seonhee

PA Korea Institute of Science and Technology, S. Korea

SO U.S.. 8 pp.

CODEN: USXXAM

DT Patent

LA English

IC ICM C07D498-06

NCL 544101000

CC 28-13 (Heterocyclic Compounds (More Than One Hetero Atom))  
Section cross-reference(s): 63

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	US 5539110	A	19960723	US 1994-321360	19941011 <--
	KR 125115	B1	19971205	KR 1994-5762	19940322 <--
PRAI	KR 1994-5762	A	19940322	<--	

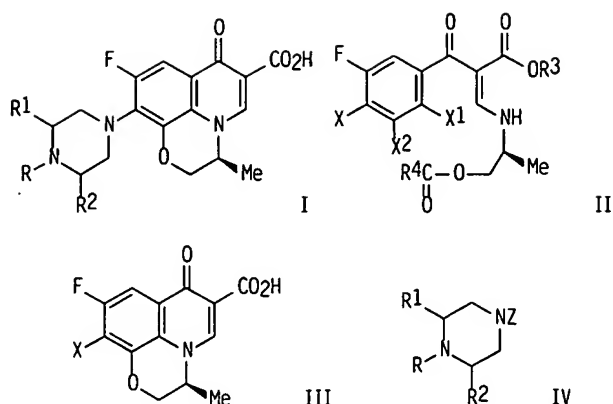
CLASS

PATENT NO.	CLASS	PATENT FAMILY CLASSIFICATION CODES
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US 5539110	ICM	C07D498-06
	NCL	544101000

OS CASREACT 125:195666; MARPAT 125:195666

GI



AB A method is claimed for the preparation of (-) piperazine benzoxazine derivative I wherein R, R1 and R2 each is a hydrogen or a C1-C4 alkyl group, comprising the steps of: reacting (+)-2-aminomethylene-3-oxo-3-phenylpropionate derivative II wherein R3 and R4 each is a C1-C4 alkyl group, and X and X1 each is a halogen or nitro group, and X2 is a halogen, with a base in an organic polar solvent, to give a (-) benzoxazine derivative III wherein X is defined as above; and reacting III with a piperazine derivative IV wherein R, R1 and R2 are defined as above, and Z is a hydrogen or trialkylsilyl group which alkyl is a C1-C4 alkyl group, in an organic polar solvent. Thus, addition reaction of (+)-2-amino-1-propanol with Et propiolate afforded Z/E Et 3-[(1-hydroxyprop-2(S)-yl)amino]acrylate (99%) which was acetylated to Z/E Et 3-[(1-acetoxyprop-2(S)-yl)amino]acrylate (98%); acylation of the latter with 2,3,4,5-tetrafluorobenzoyl chloride afforded Z/E Et 2-(2,3,4,5-tetrafluorobenzoyl)-3-[[1-acetoxyprop-2(S)-yl]amino]acrylate (II; R4 = Me, R3 = Et; X, X1, X2 = F; 97%); treatment of the latter with KOH/THF afforded (-)-9,10-difluoro-2,3-dihydro-3(S)-methyl-7-oxo-7H-pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid (III; X = F, 81%); substitution of the latter with N-methylpiperazine afforded 91% (-)-9-fluoro-3(S)-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-2,3-dihydro-7H-pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid (I; R = Me, R1 = R2 = H).

ST bactericidal piperazinyl pyridobenzoxazine deriv prepn; benzoxazine pyrido piperazinyl bactericidal prepn; cyclization aminomethyleneoxophenylpropionate

IT Ring closure and formation  
(preparation of bactericidal (-) piperazinylpyridobenzoxazine derivs. via cyclization of a 2-aminomethylene-3-oxo-3-phenylpropionate intermediate)

IT 497-19-8, Sodium carbonate, reactions 513-77-9, Barium carbonate 554-13-2, Lithium carbonate 584-08-7, Potassium carbonate 1305-62-0, Calcium hydroxide, reactions 1310-58-3, Potassium hydroxide, reactions 1310-65-2, Lithium hydroxide 1310-73-2, Sodium hydroxide, reactions 7580-67-8, Lithium hydride 7646-69-7, Sodium hydride 7693-26-7, Potassium hydride 7789-78-8, Calcium hydride 17194-00-2, Barium hydroxide

RL: RCT (Reactant); RACT (Reactant or reagent)

(cyclization agent; preparation of bactericidal (-) piperazinylpyridobenzoxazine derivs. via cyclization of a 2-aminomethylene-3-oxo-3-phenylpropionate intermediate)

IT 56-34-8, Tetraethylammonium chloride 64-20-0, Tetramethylammonium bromide 68-05-3, Tetraethylammonium iodide 75-57-0, Tetramethylammonium chloride 75-58-1, Tetramethylammonium iodide 311-28-4, Tetrabutylammonium iodide 373-68-2, Tetramethylammonium fluoride 429-41-4, Tetrabutylammonium fluoride 631-40-3, Tetrapropylammonium iodide 665-46-3, Tetraethylammonium fluoride

866-97-7, Tetrapentylammonium bromide 1112-67-0, Tetrabutylammonium chloride 1643-19-2, Tetrabutylammonium bromide 1941-30-6, Tetrapropylammonium bromide 2498-20-6, Tetrapentylammonium iodide 7681-49-4, Sodium fluoride, reactions 7789-23-3, Potassium fluoride 7789-75-5, Calcium fluoride, reactions 13400-13-0, Cesium fluoride

RL: RCT (Reactant); RACT (Reactant or reagent)

(desilylation agent; preparation of bactericidal (-)

piperazinyipyridobenzoxazine derivs. via cyclization of a

2-aminomethylene-3-oxo-3-phenylpropionate intermediate)

IT 100986-89-8P 180529-25-3P 180529-26-4P 180682-81-9P 180682-82-0P

180682-83-1P 180682-84-2P 180682-85-3P 180682-86-4P

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic

preparation); PREP (Preparation); RACT (Reactant or reagent)

(preparation of bactericidal (-) piperazinyipyridobenzoxazine derivs. via

cyclization of a 2-aminomethylene-3-oxo-3-phenylpropionate

intermediate)

IT 100986-85-4P 117707-40-1P

RL: IMF (Industrial manufacture); SPN (Synthetic

preparation); PREP (Preparation)

(preparation of bactericidal (-) piperazinyipyridobenzoxazine derivs. via

cyclization of a 2-aminomethylene-3-oxo-3-phenylpropionate

intermediate)

IT 109-01-3, N-Methylpiperazine 110-85-0, Piperazine, reactions 623-47-2,

Ethyl propiolate 2749-11-3, (+)-2-Amino-1-propanol 94695-48-4,

2,3,4,5-Tetrafluorobenzoyl chloride 138938-63-3 138938-64-4

173589-92-9, 3,4,5-Trifluoro-2-nitrobenzoyl chloride

RL: RCT (Reactant); RACT (Reactant or reagent)

(preparation of bactericidal (-) piperazinyipyridobenzoxazine derivs. via

cyclization of a 2-aminomethylene-3-oxo-3-phenylpropionate

intermediate)

IT 67-68-5, Dimethyl sulfoxide, uses 68-12-2, Dimethylformamide, uses

75-05-8, Acetonitrile, uses 109-99-9, Tetrahydrofuran,

uses 110-86-1, Pyridine, uses 123-91-1, Dioxane, uses 126-33-0,

Sulfolane 127-19-5, Dimethylacetamide 872-50-4, N-Methylpyrrolidone,

uses

RL: NUU (Other use, unclassified); USES (Uses)

(solvent; preparation of bactericidal (-) piperazinyipyridobenzoxazine

derivs. via cyclization of a 2-aminomethylene-3-oxo-3-phenylpropionate

intermediate)

IT 100986-85-4P

RL: IMF (Industrial manufacture); SPN (Synthetic

preparation); PREP (Preparation)

(preparation of bactericidal (-) piperazinyipyridobenzoxazine derivs. via

cyclization of a 2-aminomethylene-3-oxo-3-phenylpropionate

intermediate)

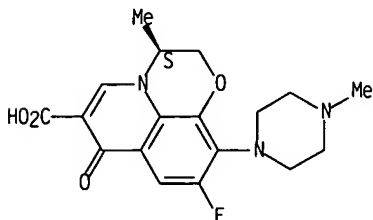
RN 100986-85-4 HCAPLUS

CN 7H-Pyrido[1.2.3-de]-1,4-benzoxazine-6-carboxylic acid,

9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperaziny)-7-oxo-, (3S)-

(9CI) (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).



IT 75-05-8, Acetonitrile, uses

RL: NUU (Other use, unclassified); USES (Uses)



(solvent; preparation of bactericidal (-) piperazinyipyridobenzoxazine  
derivs. via cyclization of a 2-aminomethylene-3-oxo-3-phenylpropionate  
intermediate)

RN 75-05-8 HCAPLUS

CN Acetonitrile (8CI, 9CI) (CA INDEX NAME)

H<sub>3</sub>C-C≡N

L39 ANSWER 11 OF 11 HCAPLUS COPYRIGHT 2005 ACS on STN

AN 1992:194351 HCAPLUS

DN 116:194351

ED Entered STN: 16 May 1992

TI Preparation of piperazinyquinolone derivatives

PA Korea Institute of Science and Technology, S. Korea

SO Jpn. Kokai Tokkyo Koho, 5 pp.

CODEN: JKXXAF

DT Patent

LA Japanese

IC ICM C07D215-56

ICS A61K031-47; C07D498-06; C07F007-10

CC 28-17 (Heterocyclic Compounds (More Than One Hetero Atom))

FAN.CNT 1

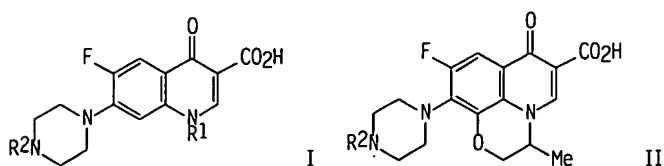
	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI	JP 03279361	A2	19911210	JP 1990-252044	19900925 <--
	JP 07005562	B4	19950125		
	DE 4100855	A1	19911002	DE 1991-4100855	19910114 <--
PRAI	KR 1990-4115	A	19900327	<--	

CLASS

PATENT NO.	CLASS	PATENT FAMILY CLASSIFICATION CODES
JP 03279361	ICM	C07D215-56
	ICS	A61K031-47; C07D498-06; C07F007-10

OS CASREACT 116:194351; MARPAT 116:194351

GI



AB Title compound I and II (R<sub>1</sub> = alkyl, cycloalkyl; R<sub>2</sub> = H, alkyl), useful as bactericides, were prepared. Thus, stirring 1-ethyl-6-fluoro-7-chloro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid with 1-(tert-butyltrimethylsilyl)piperazine and tetrabutylammonium fluoride trihydrate in pyridine at 80.degree. for 2 h gave 90% I (R<sub>1</sub> = Et, R<sub>2</sub> = H).

ST piperazinyquinolonecarboxylate; pyridobenzoxazinecarboxylate piperaziny; quinolonecarboxylate prepn bactericide

IT Bactericides, Disinfectants, and Antiseptics  
(piperazinyquinolonecarboxylates)

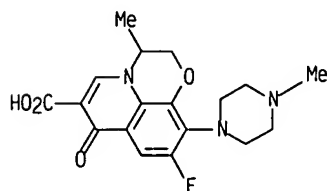
IT 138938-63-3 138938-64-4

RL: RCT (Reactant); RACT (Reactant or reagent)  
(amination by. of haloquinoline)

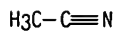
IT 87749-50-6, Tetrabutylammonium fluoride trihydrate

RL: RCT (Reactant); RACT (Reactant or reagent)  
(amination of haloquinoline with (butyltrimethylsilyl)piperazine in

- presence of)
- IT 68077-26-9 82419-35-0 86393-33-1 93107-30-3  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (amination of, with (butyldimethylsilyl)piperazine)
- IT 27001-68-9P 70458-92-3P 70458-96-7P 82419-36-1P  
 93107-11-0P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (preparation of)
- IT 109-01-3, 1-Methylpiperazine 110-85-0, Piperazine, reactions  
 RL: RCT (Reactant); RACT (Reactant or reagent)  
 (silylation of, with tert-butyldimethylsilyl chloride)
- IT 67-68-5, Dimethyl sulfoxide, uses 68-12-2, Dimethylformamide, uses  
 75-05-8, Acetonitrile, uses 110-86-1, Pyridine, uses  
 126-33-0, Sulfolane  
 RL: USES (Uses)  
 (solvent, for amination of haloquinoline with  
 (butyldimethylsilyl)piperazine in presence of tetrabutylammonium  
 fluoride)
- IT 82419-36-1P  
 RL: SPN (Synthetic preparation); PREP (Preparation)  
 (preparation of)
- RN 82419-36-1 HCAPLUS
- CN 7H-Pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid,  
 9-fluoro-2,3-dihydro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo- (9CI)  
 (CA INDEX NAME)



- IT 75-05-8, Acetonitrile, uses  
 RL: USES (Uses)  
 (solvent, for amination of haloquinoline with  
 (butyldimethylsilyl)piperazine in presence of tetrabutylammonium  
 fluoride)
- RN 75-05-8 HCAPLUS
- CN Acetonitrile (8CI, 9CI) (CA INDEX NAME)



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